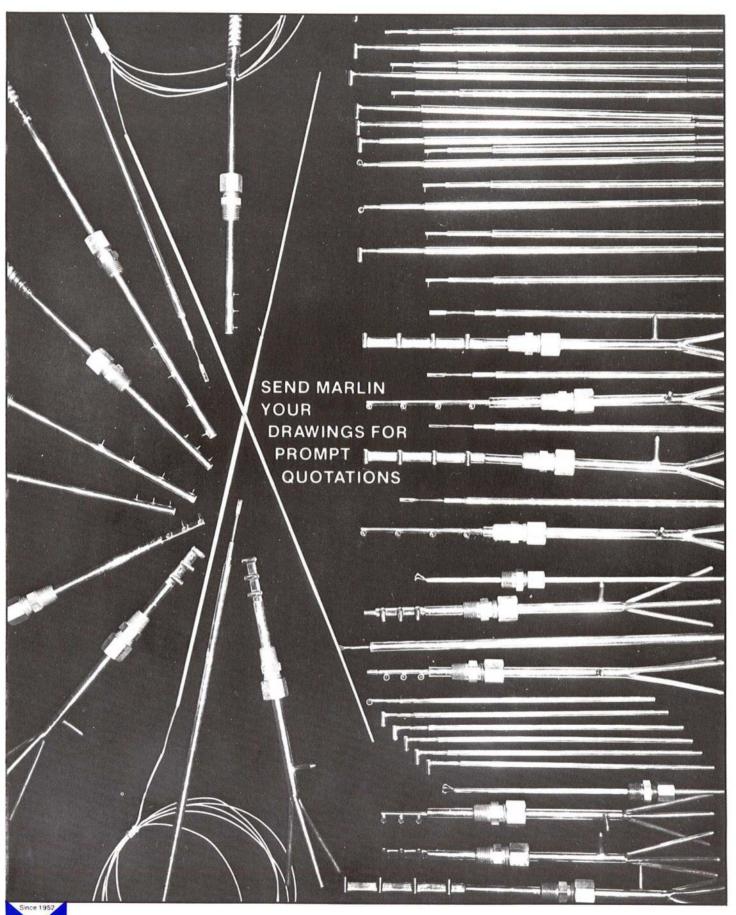
## **NOTICE:**

Prices and availability are subject to change without notice.

Please contact Marlin Manufacturing before ordering for updated pricing.

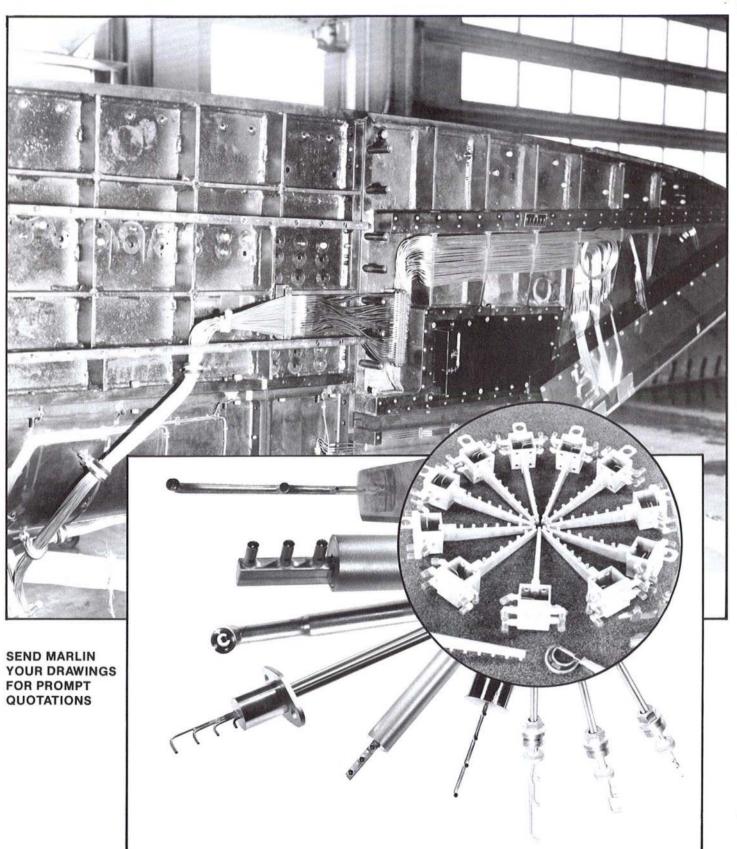
### SENSORS CUSTOM FABRICATION



(216) 941-6200

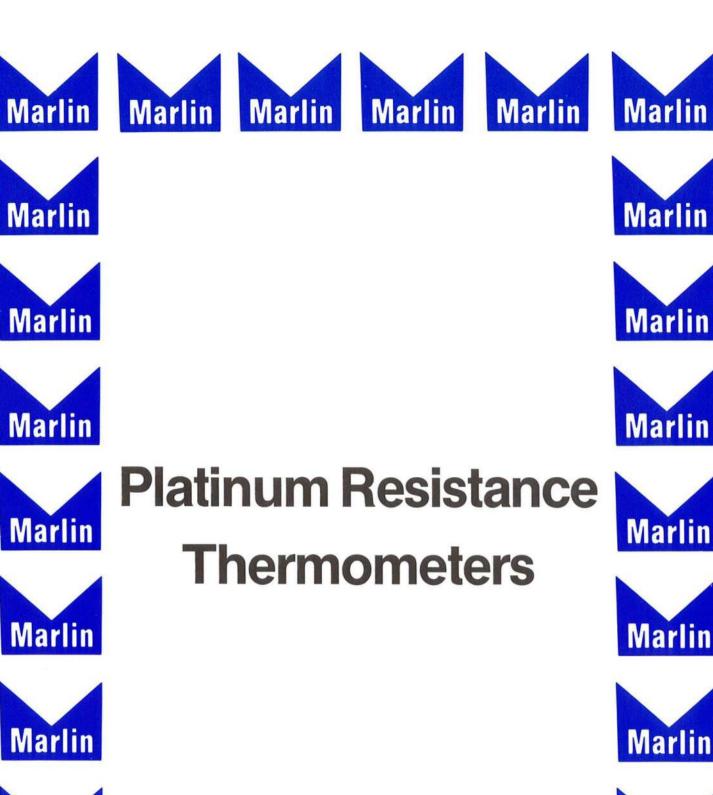
Marlin

### **SENSORS CUSTOM FABRICATION**















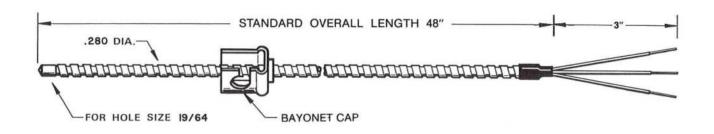








## SENSORS PRT's — PLATINUM RESISTANCE THERMOMETERS



DESCRIPTION							
Probe Diameter	Sheath Mat'l.	Ref. Ohms @°C	Tolerance Class	Circuit Type	Marlin Part No.	Price \$/Ea.	
0.280"	304SS	100	0.1%	3 WIRE	M649-48	\$75.	

DISCOUNT SCHEDULE			
QUANTITY	FACTOR		
1 - 9	Net		
10 - 24	.95		
25 - 49	.85		
100 - 199	.80		
200+	.75		

Quantity (Feet)	Discount Factor
1 - 999	Net*
1M - 2999	.90
3M - 4999	.85
5M - 9999	.80
10M+	.75

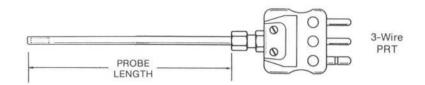
\*Respooling charge of \$10. for less than 1000 ft.

### **PRT Extension Wire** Color Code: White, Red, Red

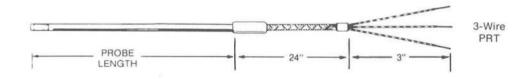
Insulation	Ga.	Code	*Price per MFT	Solid/ Stranded	Nominal Size	Insulation Temp. Rating
(Tinned Copper 3 Conductor) Extruded Teflon FEP Triplex-Twisted Tinned Copper Overbraid Extruded Teflon Jacket	24	3CUF-24-E80E	\$600.	Stranded	.130	400°F (204°C)
(Nickel/Copper 1 Conductors) Glass Wrap Single	22 22	1CUF-22-W010-RED 1CUF-22-W010-WHITE	200. 200.	Stranded Stranded	.040 .040	842°F (450°C)
(Nickel/Copper 3 Conductors) Glass Wrap Triplex-Twisted Braided Jacket	22	3CUF-22-WG80	650.	Stranded	.090	842°F (450°C)
W/SS Protective Overbraid	22	3CUF-22-WG81	945.	Stranded	.110	



## SENSORS PRT's — PLATINUM RESISTANCE THERMOMETERS



DESCRIPTION						2 1
Probe Diameter	Sheath Mat'l.	Ref. Ohms @°C	Tolerance Class	Probe Length	Marlin Part No.	Price \$/Ea.
0.250"	316SS	100	0.1%	12" 18" 24"	M244-12 M244-18 M244-24	\$75. 77. 79.



DESCRIPTION						
Probe Diameter	Sheath Mat'l.	Ref. Ohms @°C	Tolerance Class	Probe Length	Marlin Part No.	Price \$/Ea.
0.250"	316SS	100	0.1%	12" 18" 24"	M445-12 M445-18 M445-24	\$77. 79. 81.

DISCOUNT	SCHEDULE
QUANTITY	FACTOR
1 - 9	Net
10 - 24	.95
25 - 49	.85
100 - 199	.80
200+	.75



## INSTALLATION — OPERATION — MAINTENANCE FOR PRT'S (PLATINUM RESISTANCE THERMOMETERS)

# GENERAL INSTALLATION PARAMETERS: Handling:

There are many variations of PRT's and PRT assemblies. Even though some may appear to have heavy duty protecting tubes or thermowells, the internal parts can be delicate. Care in handling is a must to insure the sensor integrity. DO NOT DROP. PRT's are carefully packed at the factory. Inspect the package when receiving for indications of shipping damage. If shipping damage is noticed report it immediately to the shipping company and make the necessary reports. Marlin ships on a FOB factory basis therefore it is your responsibility to file any claims. Hidden shipping damage can also occur (no evident sign of mishandling). If after carefully opening the package, damage is discovered, save all product and shipping material then notify and file the proper claims with the shipping company immediately.

### Storage:

Store in a dry, clean place. Avoid areas where dropping or stacking may occur.

#### Location:

The PRT should **SEE**, as close as possible, what the product in the process is experiencing in order to get meaningful temperature measurements. Locate the PRT as close to the product as possible. A rule of thumb is to have at least 10 tube diameters immersion in the hot zone. Avoid direct flame impingement or stagnant areas.

### Installation:

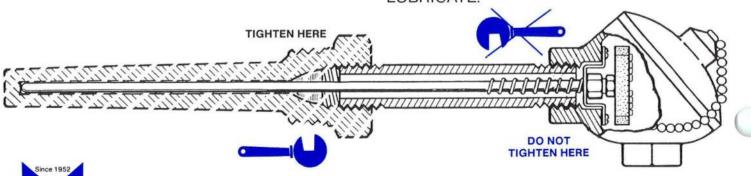
DO NOT ATTEMPT to mechanically connect the assembly into the process by tightening at the terminal or connecting head. USE ONLY THE PROCESS FITTING OR THE THERMO-WELL FLATS FOR THIS PURPOSE. Terminals or connecting heads that are twisted can be damaged or cause shorts that can adversely affect the operation of the PRT. DO NOT BEND THE PRT IN THE ELEMENT AREA (within six inches of the end of the sheath). Bending will break the element that is in the metal sheath and the sensor will be rendered inoperative. If thermowell or protecting tube must be welded into the process, carefully remove PRT sensor before welding and be sure to handle carefully, keep clean and replace without forcing or stressing any components.

### Wire Extension:

See general operation parameters and job wiring diagrams.

## GENERAL MAINTENANCE PARAMETERS:

Regularly scheduled maintenance procedures should include inspection and calibration intervals so that life and reliability of the instrumentation is improved and the likelihood of sudden serious failure is reduced. These procedures should be set up by the responsible engineering department and performed by personnel that are familiar with the operating principles upon which the system is based. DO NOT LUBRICATE.



### **SENSORS** PRT'S — PLATINUM RESISTANCE THERMOMETERS

#### Platinum Resistance thermometers

Customized PRT's — Built to your design

### Description:

Platinum Resistance Thermometers operate on the principle that the electrical resistance of a metal conductor changes as a function of temperature. PRT's provide an accurate, stable and repeatable means of absolute temperature measurement. The accuracy of a PRT may be independent of the distances. between the sensor and the instrument whether it be an indicator, recorder, controller, data logger or computer. Copper hook-up wire is generally used between the sensor and instrument.

Marlin PRT probes consist of a platinum resistance element that is encapsulated and circuited in a mineral insulated, metal sheath construction and terminated by means of bare wire, quick connectors or terminal heads. This construction provides a rugged probe that is moisture, pressure, shock and vibration resistant and also is bendable up to the element area.

#### **General Selection Parameters**

The conditions of measurement determine the type of PRT used. Temperature, atmosphere, protection, response, and service life should be considered. The following descriptions serve as a guide to selection.

#### The Platinum Resistance Element:

Select the PRT element that will be capable of operating in your application range. The reference resistance (100 Ohms @ 0° C-typical) and temperature coefficient (Alpha of 0.00385 - typical) must match the instrumentation in your system.

### Tolerance of the PRT element:

A range of limits of error elements are available (0.1%typical). See the tolerance section for definition. In general the better the tolerance the more expensive is the thermometer.

#### Sheath Alloy:

Select a sheath alloy that will withstand the temperature and possible corrosives of your application. 316 SS is standard.

#### Probe Diameter:

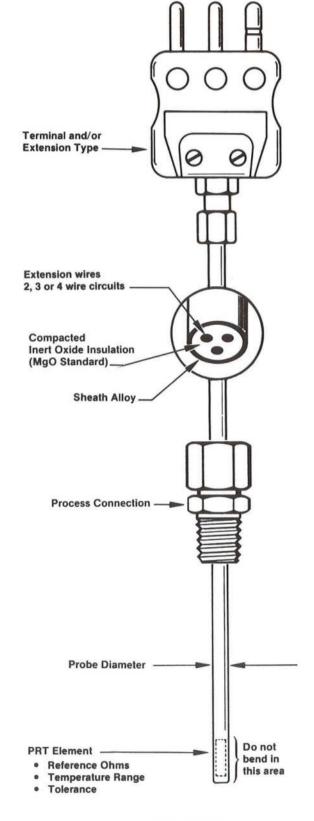
Use the probe diameter that will withstand the rigors of your application but with minimal affect on it. Because the element can be broken if the sheath is bent in the element area, it is recommended that a minimum of 0.187" diameter thermometer be used. Smaller diameters are available on request.

#### Process Connections:

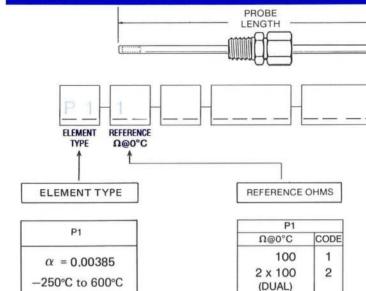
In order to attach and/or seal the thermometer in your application you can use a fitting, braze, weld or solder it in

#### Terminal and/or Extension Type:

For connection to instruments various terminations extension are available. Select the circuit that is required to match your instrumentation.







NOTES: Other resistance value available. Please consult factory.

## PRT Specifications Amperage - Self Heating

(-420°F to 1112°F)

The amperage is limited by self-heating. Currents in excess of 10 mA through the elements are not recommended. The error caused by self-heating is typically less than 0.1°C Temperature rise in water for a 5 mA current.

Inductance. Negligible for common AC use.

### Insulation Resistance is greater than

100 MΩ @ 100 V DC and 25°C

10 MΩ @ 10 V DC and 100 to 300°C

2 MΩ @ 10 V DC and 301 to 650°C

0.5 MΩ @ 10 V DC and 651 to 850°C

**Repeatability** after 10 cycles to high temperature limits is less than the adjustment error for the corresponding tolerance class.

## Alpha the Temperature Coefficient

is defined as:

$$\alpha = \frac{R100 - R_0}{100 \times R_0}$$

Ohms Ohms °C

and is related to A & B by the expression  $\alpha = A + 100B$ 

 $\alpha = 0.00385 \text{ for P1}$ 

### The Platinum Resistance Element

The Platinum Resistance Element of the standard Marlin PRT has a base or reference resistance of 100 Ohms @ 0°C, a temperature coefficient alpha of 0.00385, and a tolerance (limit of error) class of 0.1%. Other resistances, temperature coefficients and tolerances are available to fit your requirements. Marlin elements are of wire wound construction.

Type

Wire Wound Element Temperature Range (Alpha) Temp. Coefficients

P1

-250°C to 600°C

.00385

Wire wound elements consist of fine, high purity platinum wire wound and imbedded in an insulation. The compacted Mg0 insulated construction of standard Marlin PRT's provides maximum durability and dependability for industrial PRT applications. All elements are carefully annealed and mounted so that the sensing wire remains strain free under severe, heavy-duty applications. Each element will have its own characteristics and therefore each PRT must be tested to insure it is within tolerance.

Single Element PRT's are most commonly used but dual units are available for simultaneous recording, controlling and indicating of a single thermal point. Also higher resistances are available but it should be noted that resistances above 100 Ohms and multiple elements require larger probe diameters (minimum 0.250") and are more expensive.

## Temperature Resistance Relationship

Over the temperature interval -200 to  $600^{\circ}$  C, the resistance of a platinum resistance thermometer is given by the relationship

$$R_t = R_0 [1 + At + Bt^2 + Ct^3 (t - 100)]$$

where  $R_t$  is the resistance in ohms at any temperature t (expressed in degrees Celsius), and  $R_0$  is the resistance in ohms of the thermometer at 0°C. A, B, and C are constants whose values are

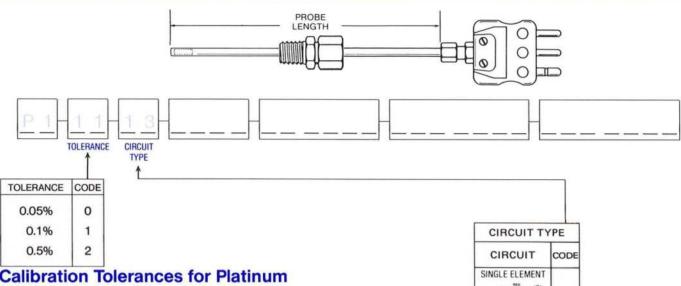
 $A = 3.9083 \times 10^{-3}$ 

 $B = -5.775 \times 10^{-7}$ 

 $C = -4.183 \times 10^{-12}$ 

The C constant is used only for temperatures below 0°C. For all temperatures above 0°C, the C constant is set equal to zero, and the last term of the expression may be ignored.





### Calibration Tolerances for Platinum **Resistance Thermometers**

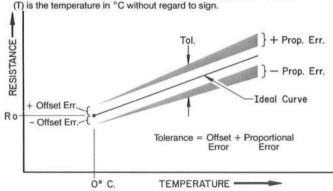
The accuracy of a platinum resistance thermometer is dependent upon two factors. The first is the offset of its actual resistance from the nominal value (typically 100 ohms) at some reference temperature (usually 0°C). The second factor is a variation from a nominal value of the effective resistance temperature coefficient over a given temperature interval, giving rise to an additional error component that is proportional to the temperature. Both of these factors are variable from sensor to sensor, but their magnitude limits are implicit for a given tolerance 'class.'

The designation of a PRT tolerance class is based on the percent allowable variation, in ohms, of the nominal resistance value at the reference temperature. However, for convenience, this ohmic tolerance is often expressed as an equivalent °C temperature variation. To this base uncertainty must be added the allowable proportional error for the class, which is stated as a percentage of measured temperature. This percentage applies when temperatures are expressed in degrees Celsius. A tolerance in degrees Fahrenheit is obtained by multiplying the Celsius equivalent sum temperature tolerance by 9/5.

Tolerance = Offset Error + Proportional Error

Tolerance Class	Offset Error	Proportional Error (°C)	*Sum of Errors (°C)
0.05%	0.15°C	0.3% (T)	0.15 + 0.003 (T)
0.1%	0.3°C	0.5% (T)	0.3 + 0.005 (T)
0.5%	1.3°C	0.8% (T)	1.3 + 0.008 (T)

\*See tables — Reference Data, Initial Calibration Tolerance — PRT's.



# 12 13 14 15 DUAL ELEMENT 22 23

NOTES Dual element PRT's require 250 O.D. minimum sheath

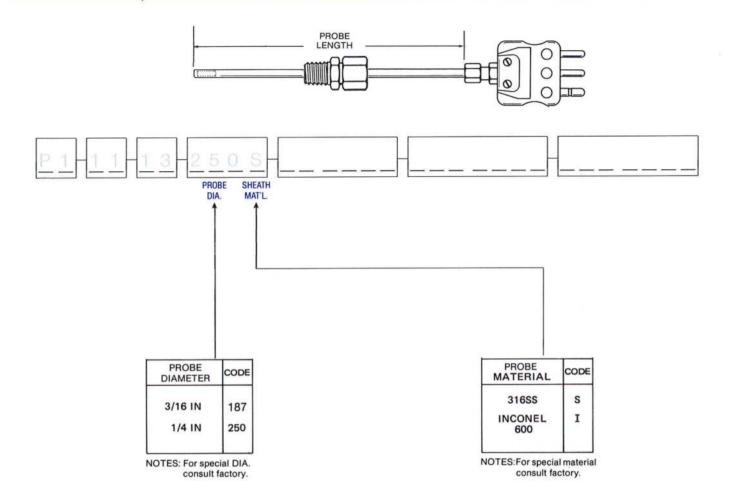
### **PRT Circuitry**

Resistance bridge techniques are used with resistance thermometers for temperature measurement. In these techniques the resistance change with temperature of the PRT, which is the basis for a resistance thermometer, can be affected by the lead resistance. Marlin offers various circuits to fulfill the requirements of your instrumentation.

The accuracy of a PRT may be independent of the distances between the sensor and the instrument whether it be an indicater, recorder, controller, data logger or computer. The distance may vary from a few inches to many miles. Copper hook-up wire is generally used between the sensor and instrument.

The comparatively high signal level of the PRT eliminates the need for high gain amplifiers and generally reduces the susceptibility of the measuring system to noise and signal interference.





### **PRT Probe Diameter**

Your application dictates the size of the PRT Probe to be used. Generally the smaller the diameter the faster the thermal response time and the shorter the necessary immersion length for accurate instrumentation, but with less strength than a probe with a larger diameter. Use the sheath size that will withstand the rigors of your application but with minimal affect on it. Because the element can be broken if the sheath is bent in the element area it is recommended that a minimum of 0.187" diameter thermometer be used. Small diameters are available on request.

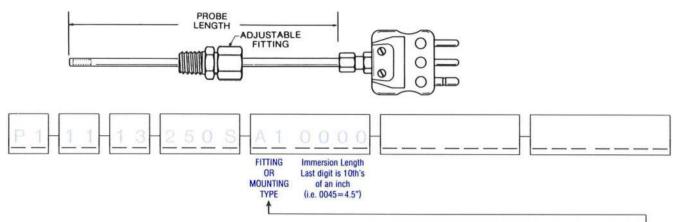
### **Sheath Materials**

316 Stainless Steel (16% Chromium - 10% Nickel) is a material that has superior corrosion resistance as compared to 304SS with improved oxidation resistance and a higher hot strength. Maximum operation temperature 927°C (1700°F).

Inconel\* 600 (72% Nickel - 17% Chromium) is a material that has outstanding resistance to oxidation, corrosion and scaling. Should not be used in the presence of sulfur above 1600° F. Maximum operating temperature 1149° C (2100° F).

\*TM International Nickel Co.





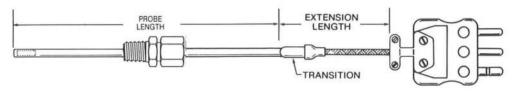
#### CODE Mounting Fittings (SEE SELECTION SUMMARIES FOR DETAILS) NONE XX S.S. Fitting Compression Fittings field positionable setting of the immersion length of 1/8 NPT A1 the PRT. Standard fittings are stainless steel, 1/8 NPT or 1/4 NPT thread 1/4 NPT A2 size, and are supplied with metal ferrules that are not relocatable after com-FIELD POSITIONABLE WMERSION LENGTH \*Not readjustable with metal ferrule pression. Teflon ferrules allow relocation after compression but have a limited NOTES: temperature and pressure range. Lava ferrules are crushed with compres-C1=Stl. B1=Brass sion and must be replaced if PRT is removed or readjusted. Ferniles: Teflon - 400°F practical use limit Metal Standard (Non-readjustable) Lava - 900°F practical use limit "T" for Teflon (Readjustable) e.g. T1 "L" for Lava (Non-reusable) e.g. L1 FIXED MMERSION LENGTH\* 1/8 NPT 1/4 NPT F2 F3 Fixed Fittings are stainless steel, NPT thread sizes, and are brazed to 3/8 NPT the sheath. Additional sizes, materials and welded mountings are also 1/2 NPT available. F6 F8 3/4 NPT \*must be specified 1 NPT IMMERSION LENGTH\* Fixed Double Fittings (Back to Back Threads) are stainless steel, NPT 1/4 x 1/4 NPT D2 1/2 x 1/2 NPT D4 thread sizes, and are brazed to the sheath. Generally used with terminal 3/4 x 3/4 NPT heads this arrangement provides a process connection. \*must be specified TYPICAL ASSEMBLY W/PROTECTING TUBE TYPICAL ASSEMBLY W/THERMOWELL Gal. "C" DIM Stl. (1) SS NIPPLE 12 42 5" 15 45 gooma 16 46 "C" DIM. NIPPLE/ 2%" 23 53 UNION NIPPLE OR FITTING 26 56 "C" DIM. NIPPLE/ (Sopoooooo UNION/ gooma 6 36 66 NOTES: 1) Galvanized Steel

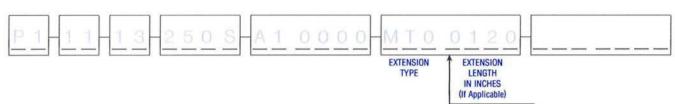
NIPPLE/UNION/NIPPLE



NIPPLE UNION

NPT Size specified by
 Weatherproof Head Size





EXTENSION TYPE					
EXTENSION	CODE				
NONE	XXX				
TEFLON INSULATED 260°C (500°F)	мто				
FIBERGLASS INSULATED 482°C (900°F)	MGO				

#### Molded Transition and Extension

This transition is an exclusive development from Marlin Manufacturing Corporation. After the wire extension has been spliced to the sheathed wire, the transition is molded with a thermoset compound. This transition exhibits the characteristics of high strength and resistivity and protects the splice against moisture, vibration and mechanical damage and also incorporates a strain relief for the wires that obsoletes springs and adapters. Standard transitions can be used in ambient temperatures to 400° F (205° C). High temperature transitions are available for use in ambient temperature to 800° F (425° C).

TRANSITION DIMENSIONS						
SHEATH SIZE DIA. INCHES	TRANSITION* SIZE DIA. INCHES	TRANSITION LENGTH "L" DIMENSION INCHES	STRANDED WIRE EXTENSION GAUGE B & S			
.187	.312	1.000	24			
.250	.437	1.000	24			
.375	.625	1.000	24			

<sup>\*</sup>Same diameter transitions are available in 0.187" Dia. and larger sheath sizes.

GLASS/GLASS EXTENSION

#### NOTES:

- 1) For SS flex Armor Cable over Exten. add "3" to code: e.g. "MT3"
- 2) For SS Overbraid over Exten. add "1" to code. e.g. "MT1" TRANSITIONS
- 3) Extension include transitions for use to 205°C (400°F)
- 4) For Hi-Temp transition 425°C (800°F) use "H" to code: e.g. "HTO"
- 5) For transition "same size" as Sheath O.D. use "E" to code e.g. "ETO"
- 6) For "Probe Handle" transition use code "P" e.g. "PTO" (good for 350°F not available in hi-temp).

**Teflon-Teflon** Teflon insulates individual conductors followed by an overall teflon jacket. Superior abrasion and moisture resistance. Resists most acids and vapors. Recommended operating temperature -90° F to 500° F.

Glass-Glass Glass yarn is applied over each conductor then impregnated with silicone varnish plus both conductors are covered with a braid of glass yarn also with silicone varnish. Fair resistance to abrasion and moisture. Recommended operating temperature to 900° F. Varnish is destroyed above 400° F.

Glass-Glass with SS Overbraid Same as Glass-Glass With added abrasion resistance.



#### SS OVERBRAID

SS Armor Tubing Can be used over any wire extension for added mechanical damage and abrasion resistance.



SS FLEX ARMOR TUBING

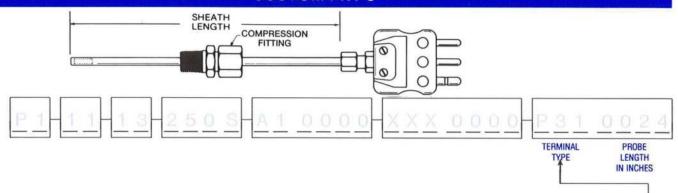


(See page F-0 for handle details)

PROBE HANDLE TRANSITION W/SS FLEX ARMOR

(216) 941-6200

MANUFACTURING CORPORATION 12404 TRISKETT ROAD CLEVELAND, OHIO 44111 FAX: (216) 941-6207



This Platinum Resistance Thermometer (PRT) is now fully specified.

#### Description:

P1 — Element Type Alpha = 0.00385for use to 600°C

11 - 100 ohms at 0°C 0.1% tolerance

13 - Single element Three wire circuit

250S - 1/4" Dia, sheath size 316SS sheath material

A1 - 1/8 NPT, SS compression fitting

0000 - Field positionable A1

XXX \_ No transition or wire extension 0000

P31 — 3-pole full size plug

0024 - 24" long probe length

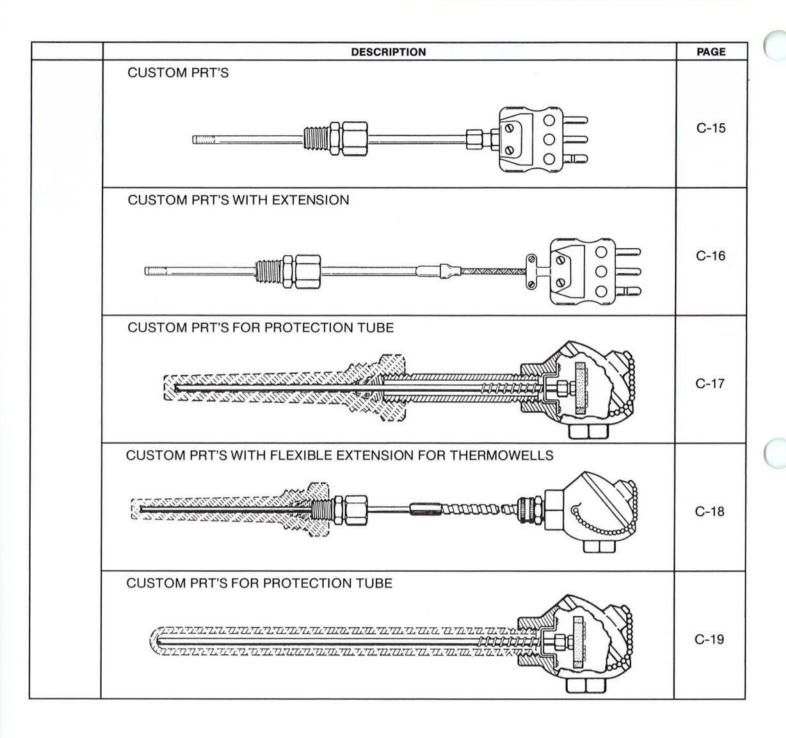
	TERMINAL TYPES	ORDER CODE
$\Rightarrow$	Bare Leads	B10
$\rightarrow$	Lugs, Uncompensated	L03
76	Lugs, Compensated for thermocouple type	L13
	2-Pole Mini Plug Max sheath .125" OD, Max wire 20 ga.	M12
	3-Pole Mini Plug Max sheath .125" OD, Max wire 20 ga.	M32
Ø 8 9 9C	2-Pole Full Size Plug	P11
	3-Pole Full Size Plug	P31

Notes: Above specifications are for

 Connectors for use to 205°C (400°F)
 Other terminal types are available. Please consult factory for terminal type code.

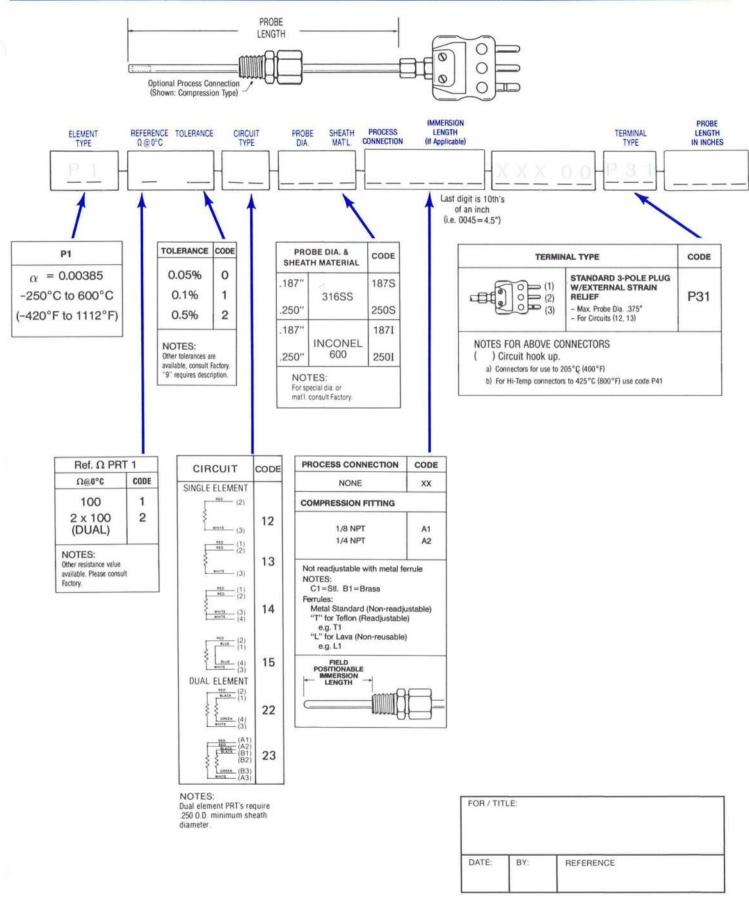


## SENSORS TABLE OF SUMMARY SELECTION — CUSTOM PRT'S



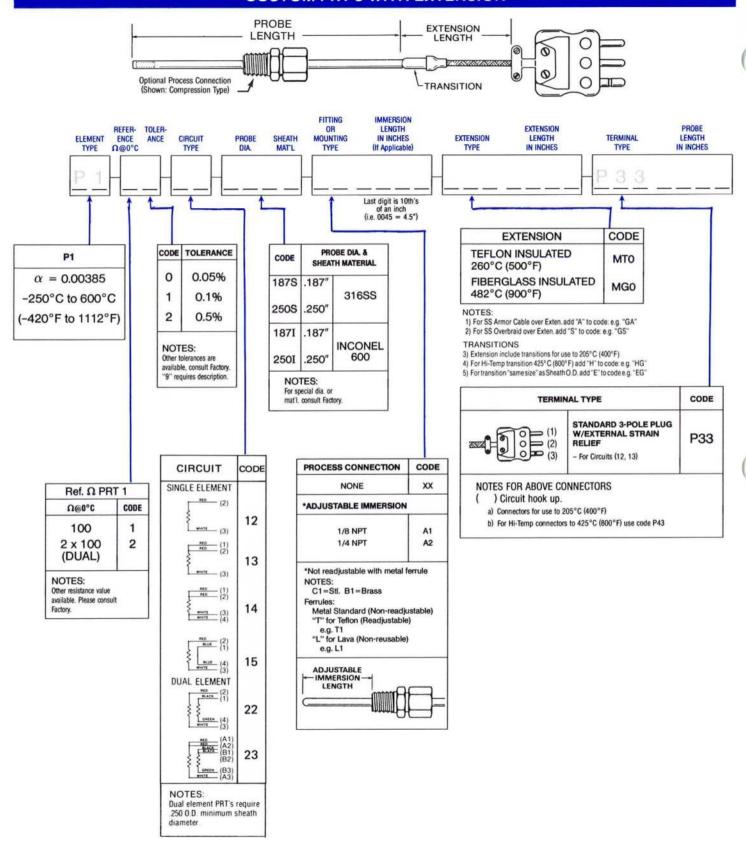


## SENSORS — SELECTION SUMMARY CUSTOM PRT'S



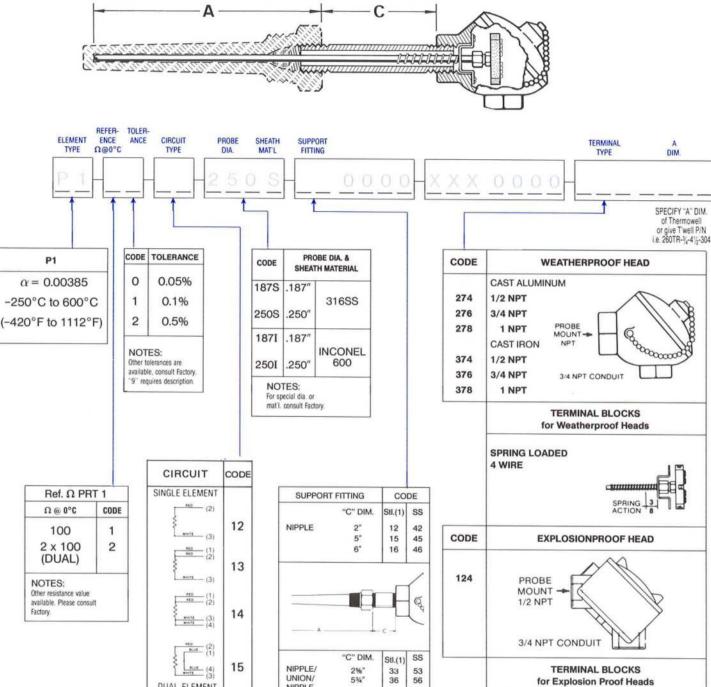


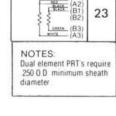
## SENSORS — SELECTION SUMMARY CUSTOM PRT'S WITH EXTENSION





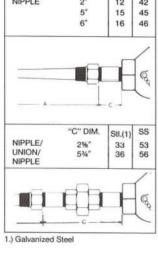
## SENSORS — SELECTION SUMMARY CUSTOM PRT'S FOR PROTECTION TUBE

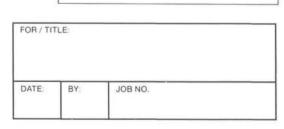




DUAL ELEMENT

22





SPRING LOADED

4 WIRE

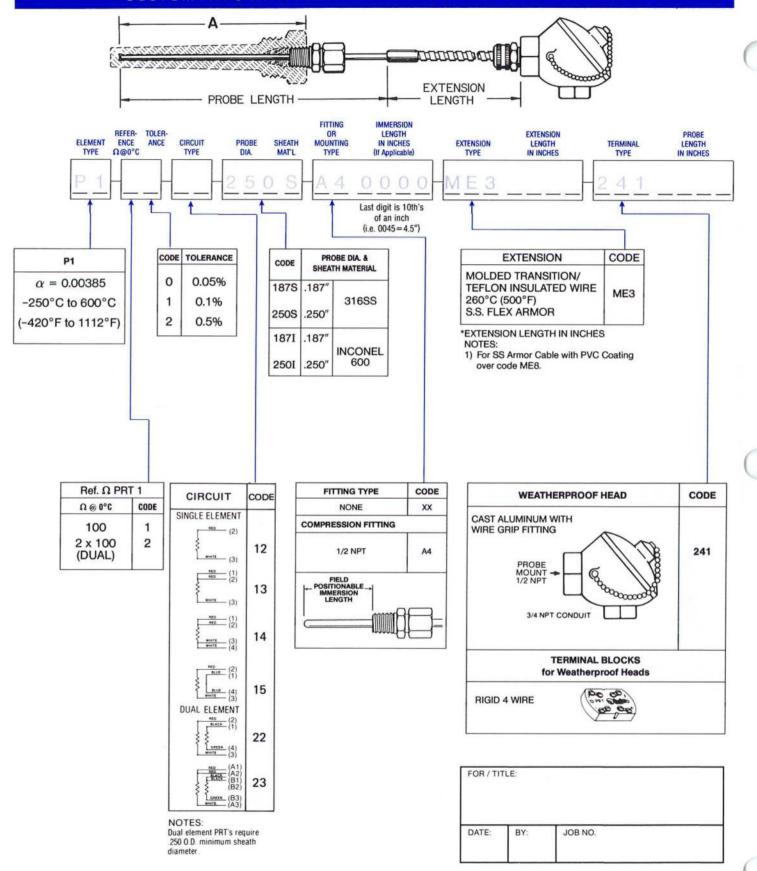


(216) 941-6200

SPRING 3

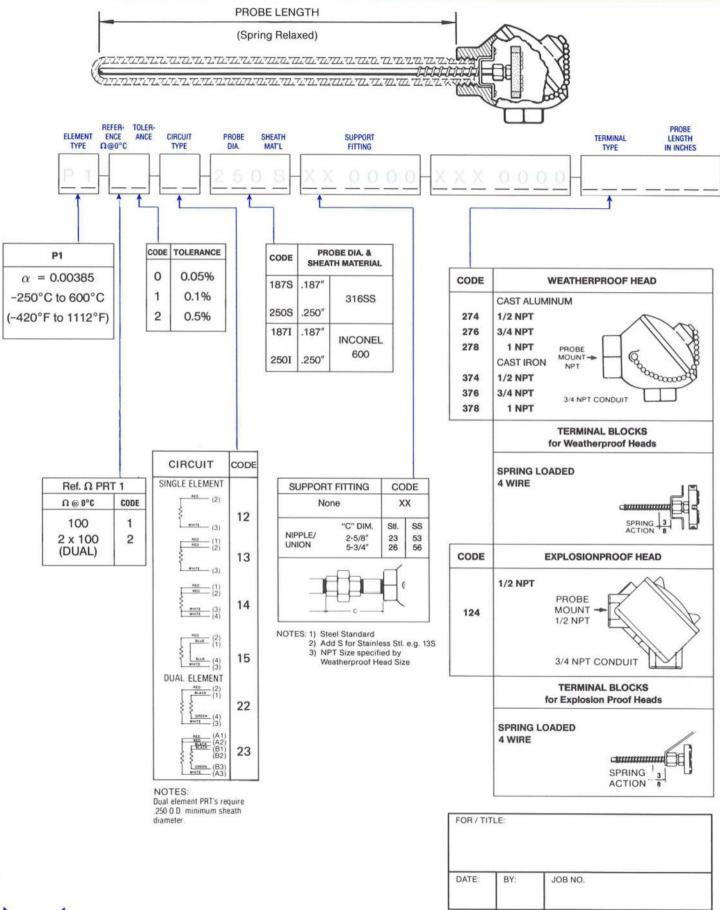
ACTION'

## SENSORS — SELECTION SUMMARY CUSTOM PRT'S WITH FLEXIBLE EXTENSION FOR THERMOWELLS





## SENSORS — SELECTION SUMMARY CUSTOM PRT'S FOR PROTECTION TUBE



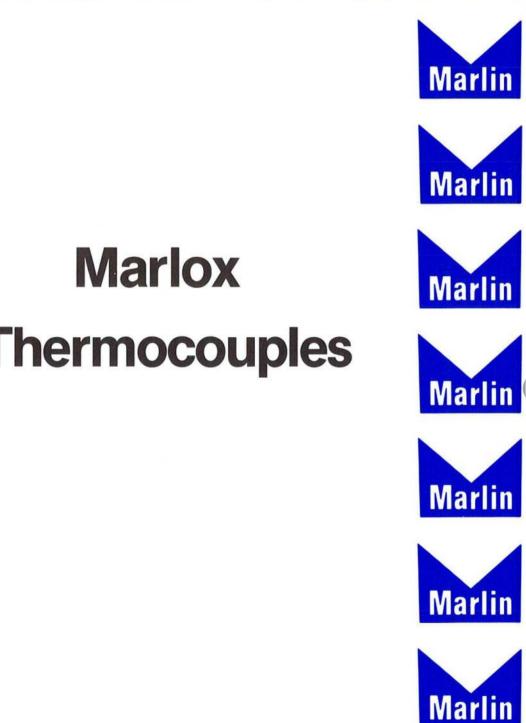




Marlin

Marlin





Marlin

Marlin



Marlin

Marlin









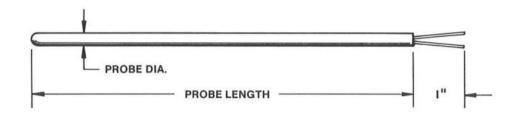




Marlin



(216) 941-6200 FAX: (216) 941-6207

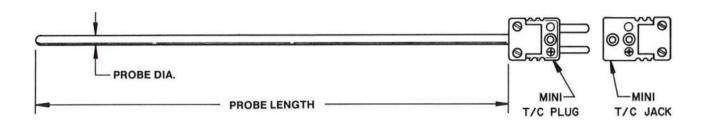


	DESCRIPTION							
PROBE DIA.	SHEATH MATERIAL	ANSI TYPE	JUNCTION TYPE	PROBE LENGTH INCHES	MARLI STOCK	573	PRICE \$/EA.	
1/8	Inconel			6" 12" 18"	M009	- 6 -12 -18	12 14 15	
1/4	600	K	K Grounded	K Grounded	6" 12" 18"	M012	- 6 -12 -18	15 19 23
1/8	Inconel	K Ungrounded		6" 12" 18"	M014	- 6 -12 -18	14 16 18	
1/4	600		6" 12" 18"	M016	- 6 -12 -18	17 21 25		

- Order by Stock Number or Part Number
- Quantity based on total stock Thermocouples per order

DISCOUNT	SCHEDULE
QUANTITY	DISCOUNT
1-9	NET
10-24	.95
25-49	.90
50-99	.85
100-199	.80
200 +	.75





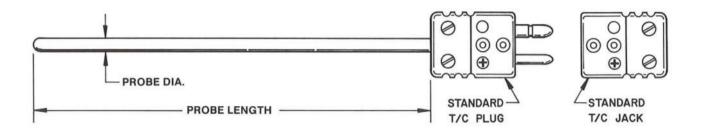
100	DESC	CRIPTION					
PROBE DIA.	SHEATH MATERIAL	ANSI TYPE	JUNCTION TYPE	PROBE LENGTH INCHES	MARLI STOCK	SHEW.	PRICE \$/EA.
1/16	Inconel			6" 12" 18"	M111	- 6 -12 -18	23 24 25
1/8	600	K	Grounded	6" 12" 18"	M112	- 6 -12 -18	23 24 25
1/16	Inconel		20 L 12	6" 12" 18"	M115	- 6 -12 -18	25 26 27
1/8	600	K	Ungrounded	6" 12" 18"	M116	- 6 -12 -18	25 26 27

One Week Shipments for orders of stock Marlox Thermocouples.

- Order by Stock Number or Part Number
- · Quantity based on total stock Thermocouples per order

DISCOUNT	SCHEDULE
QUANTITY	DISCOUNT
1-9	NET
10-24	.95
25-49	.90
50-99	.85
100-199	.80
200 +	.75



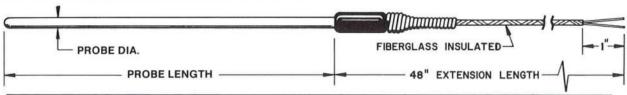


	DESC	CRIPTION					
PROBE DIA.	SHEATH MATERIAL	ANSI TYPE	JUNCTION TYPE	PROBE LENGTH INCHES	MARLI STOCK I		PRICE \$/EA.
1/8	Inconel			6" 12" 18"	M209	- 6 -12 -18	24 26 28
1/4	600	К	Grounded	6" 12" 18"	M212	- 6 -12 -18	30 34 39
1/8	Inconel			6" 12" 18"	M214	- 6 -12 -18	26 28 30
1/4	600	K	Ungrounded	6" 12" 18"	M216	- 6 -12 -18	32 36 41

- Order by Stock Number or Part Number
- Quantity based on total stock Thermocouples per order

DISCOUNT	SCHEDULE
QUANTITY	DISCOUNT
1-9	NET
10-24	.95
25-49	.90
50-99	.85
100-199	.80
200 +	.75



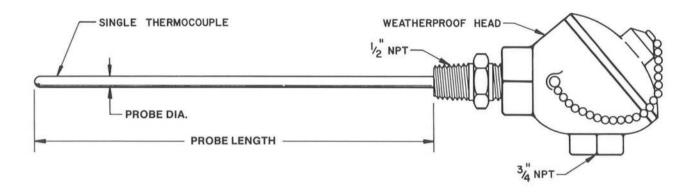


	DESC	CRIPTION		1 1	-		+
PROBE DIA.	SHEATH MATERIAL	ANSI TYPE	JUNCTION TYPE	PROBE LENGTH INCHES	MARLI STOCK		PRICE \$/EA.
1/16	Inconel			6" 12" 18"	M415	- 6 -12 -18	25 27 29
1/8	600	K	Grounded	6" 12" 18"	M416	- 6 -12 -18	26 28 30
1/16	Inconel			6" 12" 18"	M422	- 6 -12 -18	27 29 30
1/8	600	К	Ungrounded	6" 12" 18"	M423	- 6 -12 -18	28 30 32

- · Order by Stock Number or Part Number
- Quantity based on total stock Thermocouples per order

DISCOUNT	SCHEDULE
QUANTITY	DISCOUNT
1-9	NET
10-24	.95
25-49	.90
50-99	.85
100-199	.80
200 +	.75





	DESC	CRIPTION					
PROBE DIA.	SHEATH MATERIAL	ANSI TYPE	JUNCTION TYPE	PROBE LENGTH INCHES	MARLI STOCK		PRICE \$/EA.
1/4	Inconel 600	К	Grounded	6" 12" 18"	M708	- 6 -12 -18	46 50 54
1/4	Inconel 600	К	Ungrounded	6" 12" 18"	M712	- 6 -12 -18	50 54 58

- Order by Stock Number or Part Number
- Quantity based on total stock Thermocouples per order

	SCHEDULE
QUANTITY	DISCOUNT FACTOR
1-9	NET
10-24	.95
25-49	.90
50-99	.85
100-199	.80
200 +	.75



## INSTALLATION — OPERATION — MAINTENANCE FOR T/C's (Thermocouples)

## GENERAL INSTALLATION PARAMETERS:

### Handling:

There are many variations of T/C's and T/C assemblies. Even though some may appear to have heavy duty protecting tubes or thermowells, the internal parts can be delicate. Care in handling is a must to insure the sensor integrity. DO NOT DROP. T/C's are carefully packed at the factory. Inspect the package when receiving for indications of shipping damage. If shipping damage is noticed report it immediately to the shipping company and make the necessary reports. Marlin ships on a FOB factory basis therefore it is your responsibility to file any claims. Hidden shipping damage can also occur (no evident sign of mishandling). If after carefully opening the package, damage is discovered, save all product and shipping material then notify and file the proper claims with the shipping company immediately.

### Storage:

Store in a dry, clean place. Avoid areas where dropping or stacking may occur.

#### Location:

The T/C should "see", as closely as possible, what the product in the process is experiencing in order to get meaningful temperature measurements. Locate the T/C as close to the product as possible. A rule of thumb is to have at least 10 tube diameters immersion in the hot zone. Avoid direct flame impingement or stagnant areas.

#### Installation:

DO NOT ATTEMPT to mechanically connect the assembly into the process by tightening at the terminal or connecting head. USE ONLY THE PROCESS FITTING OR THE THERMOWELL FLATS FOR THIS PURPOSE. Terminals or connecting heads that are twisted can be damaged or cause shorts that can adversely affect the operation of the T/C. If thermowell or protecting tube must be welded into the process, carefully remove T/C sensor before welding and be sure to handle carefully, keep clean and replace without forcing or stressing any components. Assemblies with ceramic tubes should be preheated before immersion into high heat in order to avoid any thermal shock.

#### Wire Extension:

Use wire extensions of the same thermocouple material type (i.e. "J", "K", "T", "E", "R", "S", "B", etc.) of the installed T/C throughout the circuit. The use of thermocouple grade or thermocouple extension grade wire and the selection of conductor insulation depends on what the environmental conditions dictate. "RED" color code is always negative in T/C circuits. Ideally run T/C circuit wires in separate conduits at least one foot away from power lines. Twisted and shielded constructions may be required to avoid noise in the T/C circuit. The overall impedance of the T/C circuit must be compatible with your instrumentation. If there is a reversal in the T/C circuit the indication will be down scale. A "double-reversal" in the circuit will give an upscale but erroneous reading. Keep the "RED" color coded leg negative throughout the circuit to avoid these reversals.

## GENERAL MAINTENANCE PARAMETERS:

Regularly scheduled maintenance procedures should include inspection and calibration intervals so that life and reliability of the instrumentation is improved and the likelihood of sudden serious failure is reduced. These procedures should be set up by the responsible engineering department and performed by personnel that are familiar with the operating principles upon which the system is based. DO NOT LUBRICATE.

T/C's often deteriorate with time, exhibiting a drift from actual temperatures. Deterioration usually is more rapid at higher temperatures and depends on the integrity of the protecting tube or sheath to isolate it from contaminates. T/C's should be checked at regular maintenance intervals based on recommendations or on experience.

### THERMOCOUPLE DO's

- DO check in place.
- DO replace at established, proper intervals.
- DO have good connections throughout the circuit.

### THERMOCOUPLE DO NOT's

- DON'T reinsert at different immersions. (Avoid decreasing the immersion.)
- DON'T use for accurate measurements at lower temperatures after being exposed to higher temperatures.
- DON'T use in defective protecting tubes.
- DON'T insulate with used insulators.
- DON'T use oils or solvents on or in T/C's or T/C assemblies.



## Metal Sheathed — Inert Oxide Insulated THERMOCOUPLE ASSEMBLIES

Customized Thermocouples — Built to your design Stock Thermocouples — Off-the-shelf availability

## RANDOM LENGTH THERMOCOUPLE CABLE HIGH TEMPERATURE THERMOCOUPLES

#### DESCRIPTION

Marlox is metal sheathed, inert oxide insulated thermocouple cable from Marlin Manufacturing Corporation. Available in ANSI calibrations with various types of sheath alloys, Marlox can be ordered as complete fabricated assemblies or in random lengths. Drawn to final size and fully annealed standard Marlox, single or dual thermocouple element, is moistureproof, pressure resistant, accurate, bendable and weldable. Quality control procedures insure that all thermocouple material is tested for adequate insulation resistance. All certified Marlox stock is checked for ANSI limits of error conformance by lot sampling in our quality control laboratory which is certified traceable to the NIST. Post assembly certified traceable calibration, is available upon request.

#### **General Selection Parameters**

The conditions of measurement determine the type of thermocouple used. Temperature, atmosphere, protection, response, and service life should be considered. The following descriptions serve as a guide to selection.

#### Thermocouple Type:

Select the thermocouple type that will be capable of operating in your application temperature range.

#### **Sheath Alloy:**

Select a sheath alloy that will withstand the temperature and possible corrosives of your application.

#### **Sheath Size:**

Use the thermocouple size that will withstand the rigors of your application but with minimal effect on it. See response chart below.

### **Junction Type:**

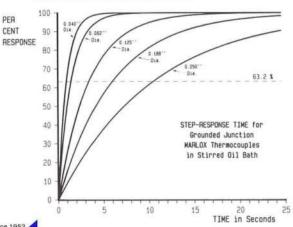
Select the junction that will give the protection and response characteristics that you require.

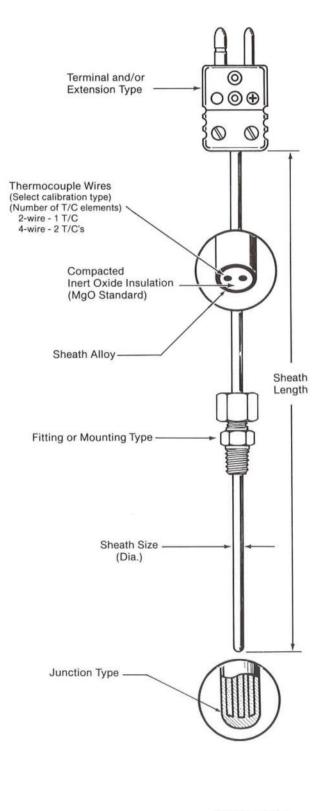
#### **Fitting or Mounting Type:**

In order to attach and/or seal the thermocouple in your application you can use a fitting, braze, weld or solder it in place.

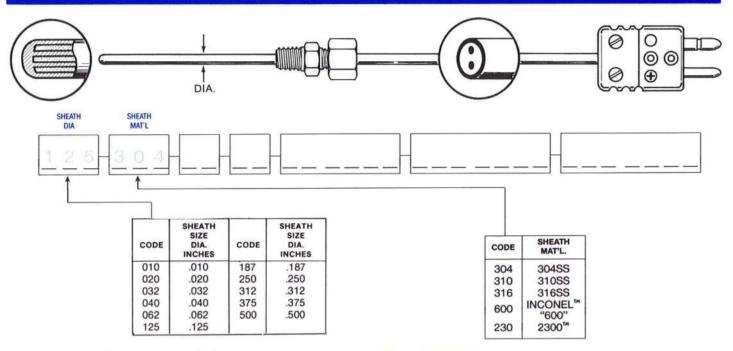
#### Terminal and/or Extension Type:

For connection to instruments various terminations and extensions are available.









### **Temperature Recommendation**

The temperature limits for continuous duty, grounded junction thermocouples are shown for available sheath sizes and thermocouple calibrations. Exposed junction thermocouples should be used at lower temperatures for equivalent service life.

SHEATH	NOMINAL TUBE WALL	GA	IRE UGE VG.	AI	NSI THER	MOCOUPL	E TYPE
DIAMETER INCHES	THICKNESS	SINGLE TC ELEMENT	DUAL TC ELEMENT	J	т	к	E
.020	.003	38		700	400	1600	800
.032	.004	34		700	400	1600	800
.040	.006	33		700	400	1600	800
1/16	.009	28	30	700	400	1600	800
1/8	.017	22	24	700	400	1600	800
3/16	.025	20	21	900	500	2000	1000
1/4	.033	16	18	1000	600	2000	1100
5/16	.041	16		1000	600	2000	1100
3/8	.052	15		1100	700	2000	1200
1/2	.070	10			1000		

DIM. TOLERANCE: Up to .062 ±.001; .125 to .500 ±.003"

### **Sheath Alloys**

304 Stainless Steel (18% Chromium-8% Nickel) is a general purpose, economical, readily available sheath material that has good corrosion and oxidation resistance. Maximum operating temperature 1650°F.

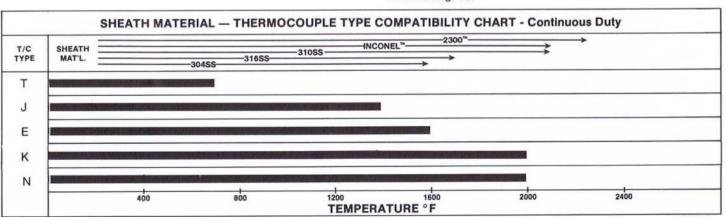
**310 Stainless Steel** (24% Chromium-19% Nickel) is a material that has improved resistance to corrosion as compared to 304 SS and the best resistance to oxidation of the "300" series stainless steels. Maximum operating temperature 2100° F.

**316 Stainless Steel** (16% Chromium-10% Nickel) is a material that has superior corrosion resistance as compared to 304 SS or 310 SS with improved oxidation resistance and a higher hot strength than 304 SS. Maximum operating temperature 1700° F.

Inconel™600 (72% Nickel-17% Chromium) is a material that is readily available and has outstanding resistance to oxidation, corrosion and scaling. Should not be used in the presence of sulfur above 1600° F. Maximum operating temperature 2100° F.

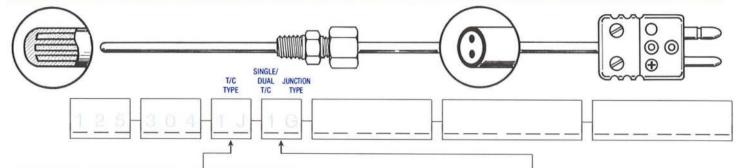
2300™ This nickel/chrome alloy is a superior alloy for sheathing applications. It is more effective in resisting oxidation at high temperatures than other available alloys as tested in air at 2300°F. Maximum operating temperature 2300°F.

<sup>&</sup>lt;sup>™</sup>-Hoskins Mfg. Co.





<sup>\*</sup>International Nickel Co.



		ORDER	INITIAL CAL	
THERMOCOUPLE WIRE ALLOYS	TEMPERATURE	STANDARD	STANDARD	SPECIAL*
	RANGE (°F)	GRADE	GRADE	GRADE
Copper (+) vs.	-32 to +270	1J	±1.8°F	±.9°F
Constantan (-)	+270 to +660		±.75%	±.4%
Iron (+) vs.	32 to 530	1J	±4°F	±2°F
Constantan (-)	530 to 1400		±.75%	±.4%
Chromel <sup>™</sup> (+) vs.	32 to 600	1E	±3°F	±.4°F
Constantan (-)	600 to 1600		±.5%	±.4%
Chromel <sup>TM</sup> (+) vs.	32 to 530	1K	±4°F	±2°F
Alumel <sup>TM</sup> (-)	530 to 2300		±.75%	±.4%
Nicrosil (+) vs.	32 to 530	1N	±4°F	±2°F
Nisil (-)	530 to 2300		±.75%	±.4%

### **Calibration Type**

Type T (COPPER vs CONSTANTAN) is used for service in oxidizing, inert or reducing atmospheres or in vacuum. It is highly resistant to corrosion from atmospheric moisture and condensation and exhibits high stability at low temperatures; it is the only type with limits of error guaranteed for cryogenic temperatures.

Type J (IRON vs CONSTANTAN) is used protected or unprotected in vacuum, oxidizing, inert or reducing atmospheres. Iron element oxidizes rapidly at temperatures exceeding 1000° F, and therefore heavier gauge wire is recommended for longer life at these temperatures.

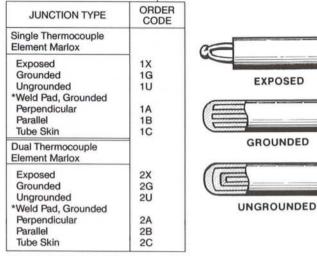
Type E (CHROMEL™ vs CONSTANTAN) may be used protected or unprotected in oxidizing, inert or dry reducing atmospheres, or for short periods of time under vacuum. Must be protected from sulfurous and marginally oxidizing atmospheres. Produces the highest EMF per degree of any standardized metallic thermocouple.

Type K (CHROMEL™ vs ALUMEL™) is used protected or exposed to oxidizing, inert or dry reducing atmospheres. Exposure to vacuum limited to short time periods. Must be protected from sulfurous and marginally oxidizing atmospheres. Reliable and accurate at high temperatures. ™—HOSKINS MFG. CO.

**Type N** (NICROSIL vs NISIL) is used protected or exposed to oxidizing, inert or dry reducing atmospheres. Exposure to vacuum limited to short time periods. Must be protected from sulfurous atmospheres.

### \*Accuracy of Marlox Thermocouples

Marlin products are manufactured to specifications in conformance with Initial Calibration Tolerance of the American National Standards Institute Standard Number MC96.1 as indicated in the tables. Standard grade wire is used in manufacturing all Marlin thermocouples for temperatures above 32°F; special grade, T/C's for use at sub-zero temperatures, and T/C's with certified traceable calibrations are available upon request. To order a special grade Initial Calibration Tolerance thermocouple use a designation; e.g., 2T, 2J, 2E, 2K, 2N.



Grounded designated

For ungrounded weld pad junction use "U" e.g. "1UL"



WELD PAD GROUNDED or UNGROUNDED JUNCTION

#### Junctions

All junctions are welded by the tungsten inert gas method to insure performance and to prevent contamination of Marlox thermocouples.

**Exposed Junction** Bare thermocouple wires are welded to form a junction that extends beyond the sheath for a distance equal to the sheath diameter. Used where fast response is required and contamination is not a factor.

**Grounded Junction** The thermocouple junction is welded directly to the sheath. Provides good thermocouple protection against pressure, moisture and mechanical damage yet retains good response characteristics.

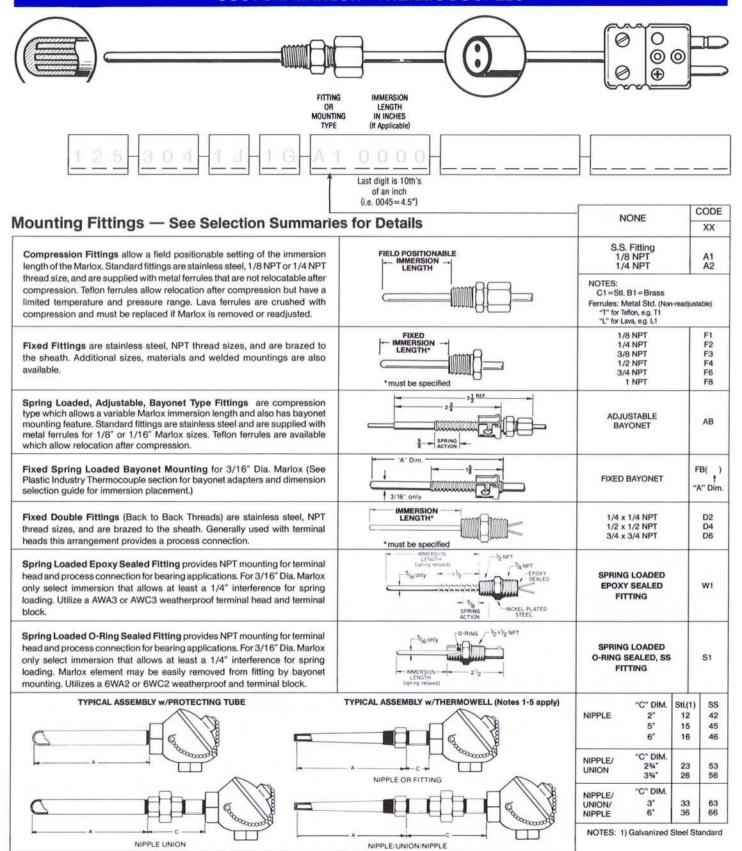
Ungrounded Junction The junction is electrically and mechanically insulated from the sheath for long life characteristics under maximum corrosion, thermal shock, and vibration conditions.

**Dual Element Junction** Dual element Marlox provides two circuits for simultaneous response from a single thermal point. Exposed, grounded or dual ungrounded are available. In Marlox 0.125 dia. and up the dual element ungrounded thermocouple junctions are insulated from the sheath and each other. Smaller dia. Marlox Dual ungrounded junctions are insulated from the sheath but not from each other.

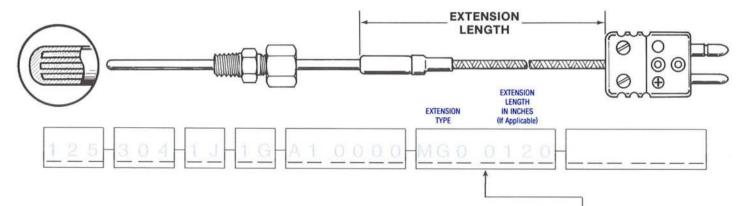
Weld Pad Junction junction is used as a means of attaching Marlox to surfaces such as boiler tubes and pipes to provide efficient surface temperature measurement. Standard construction utilizes grounded or ungrounded junction Marlox welded to an alloy pad (1"×1"×1/8") of the same composition as the sheath. Tube skin Perpendicular and Parallel pad arrangements are available. (216) 941-6200



MANUFACTURING CORPORATION 12404 TRISKETT ROAD CLEVELAND, OHIO 44111 FAX: (216) 941-6207







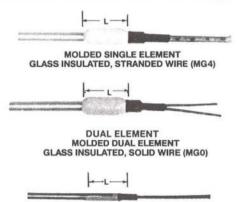
#### The Marlox Transition

The Marlox transition is an exclusive development from Marlin Manufacturing Corporation. After the wire extension has been spliced to the sheathed thermocouple wire, the transition is molded with a thermoset compound. This transition exhibits the characteristics of high strength and resistivity and protects and splice against moisture, vibration and mechanical damage and also incorporates a strain relief for the wires that obsoletes springs and adapters. Standard transitions can be used in ambient temperatures to 400°F (205°C). High temperature transitions are available for use in ambient temperatures to 800°F (425°C).

MARLOX SIZE DIA.	TRANSITION* SIZE DIA.	TRANSITION LENGTH "L" DIMENSION	WIRE EXTENSION GAUGE (AWG.)		
INCHES	INCHES	INCHES	SINGLE	DUAL	
.020	.190	.875	28	N/A	
.032	.190	.875	28	N/A	
.040	.190	.875	28	N/A	
.062	.190	.875	24	28	
.125	.250	1.000	20	24	
.187	.312	1.000	20	24	
.250	.437	1.000	16	20	

<sup>\*</sup> Same diameter transitions are available in .125" Dia. and larger Marlox.

<sup>\*</sup> Dual element transitions are available in .062" Dia. and larger Marlox.



.125° SAME DIAMETER TRANSITION (EG0) 1/8" MARLOX - GLASS/GLASS EXTENSION

	T
EXTENSION	CODE
NONE	XXX
TEFLON INSULATED 260°C (500°F)	MEO
FIBERGLASS INSULATED 482°C (900°F)	MGO

<sup>\*</sup>Extension length in inches

#### NOTES:

- 1) For SS flex Armor Cable over Exten. add "3" to code: e.g. "MG3"
- SS Overbraid over Exten. add "1" to code: e.g. "MG1" TRANSITIONS
- 3) Extension includes transitions for use to 205°C (400°F)
- 4) For Hi-Temp transition 425°C (800°F) add "H" to code: e.g. "HG0"
- 5) For transition "same size" as Sheath O.D. add "E" to code e.g. "EGO"
- For "Probe Handle" transition use code "P" e.g. "PT7" (good for 350°F
   — not available in hi-temp).

**Teflon-Teflon** Teflon insulates individual conductors followed by an overall teflon jacket. Superior abrasion and moisture resistance. Resists most acids and vapors. Recommended operating temperature -90°F to 500°F.

Glass-Glass Glass yarn is applied over each conductor then impregnated with silicone varnish plus both conductors are covered with a braid of glass yarn also with silicone varnish. Fair resistance to abrasion and moisture. Recommended operating temperature to 900°F. Varnish is destroyed above 400°F.

**Glass-Glass with SS Overbraid** Same as Glass-Glass With added abrasion resistance.



SS OVERBRAID (MG1)

**SS Armor Tubing** Can be used over any wire extension for added mechanical damage and abrasion resistance.



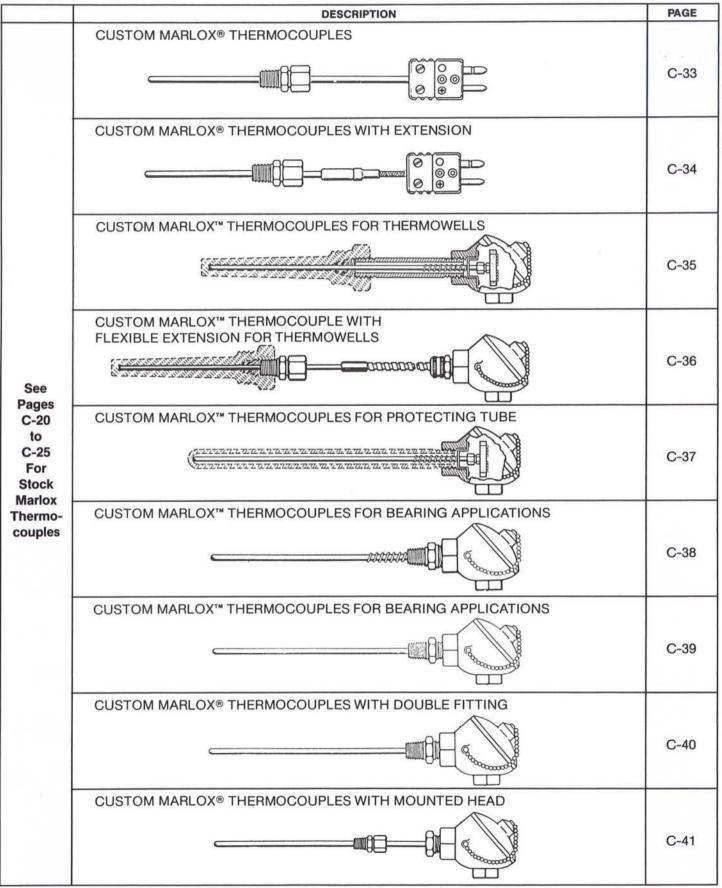
PROBE HANDLE TRANSITION W/SS FLEX ARMOR (PT7)

(216) 941-6200



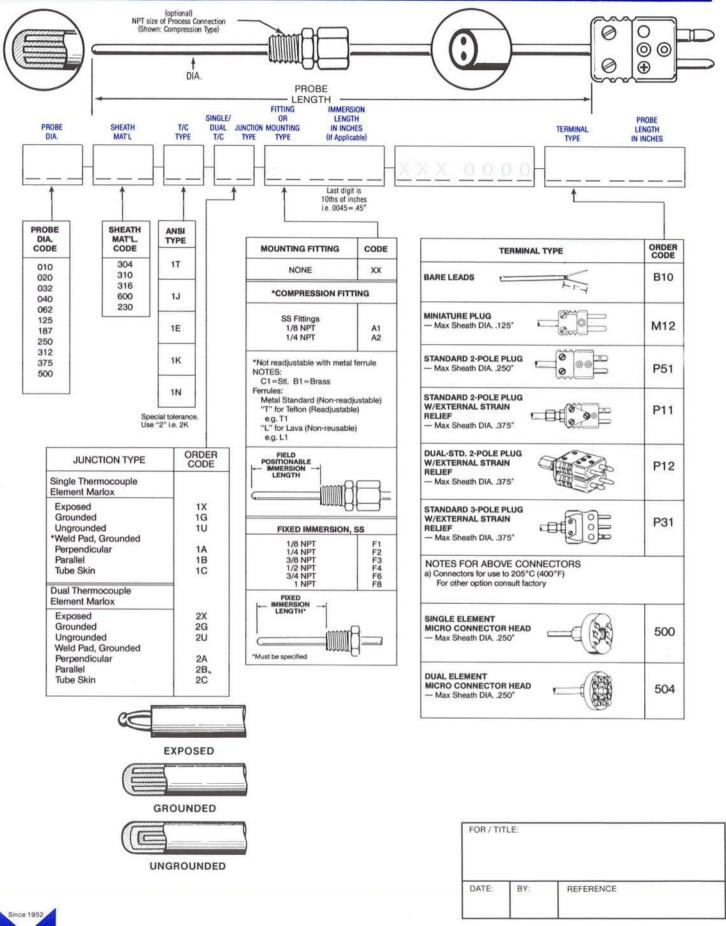
MANUFACTURING CORPORATION 12404 TRISKETT ROAD CLEVELAND, OHIO 44111 FAX: (216) 941-6207

### **SENSORS** TABLE OF SUMMARY SELECTION — CUSTOM MARLOX THERMOCOUPLES



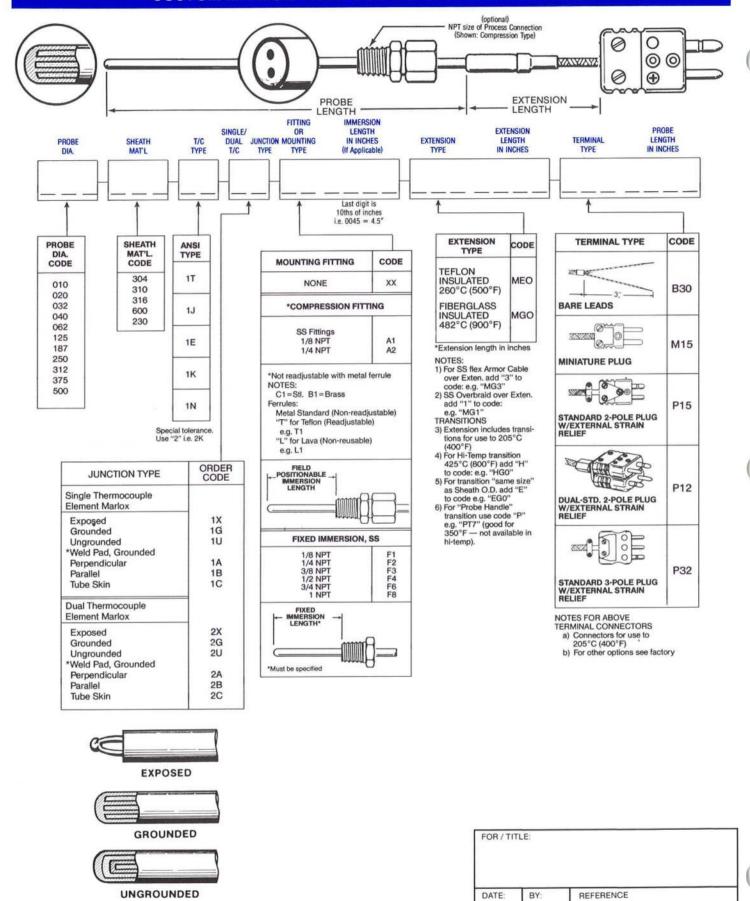


### SENSORS — SELECTION SUMMARY **CUSTOM MARLOX® THERMOCOUPLES**



Marlin

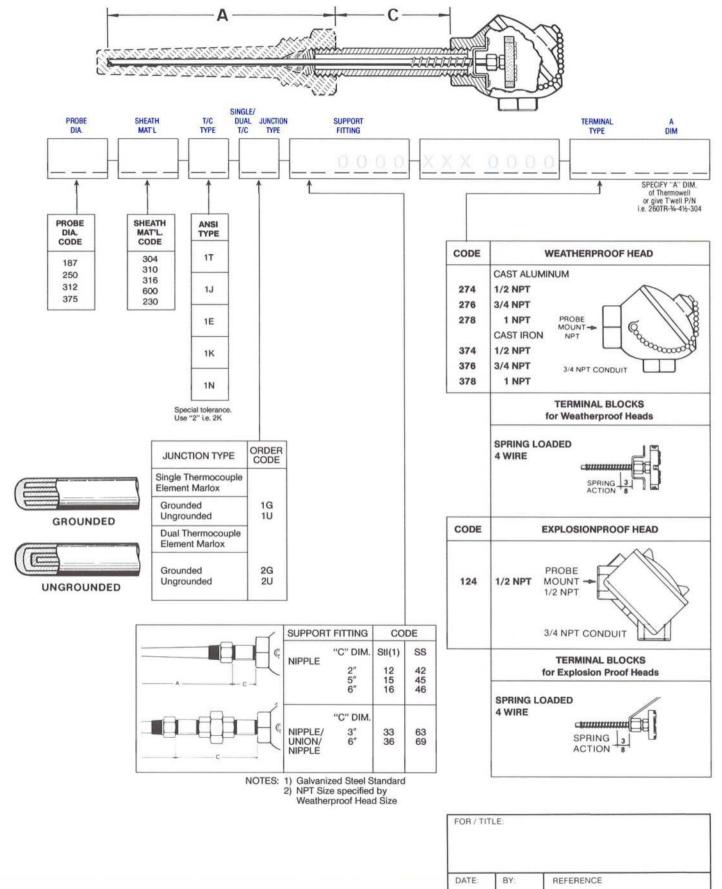
## SENSORS — SELECTION SUMMARY CUSTOM MARLOX® THERMOCOUPLES WITH EXTENSION





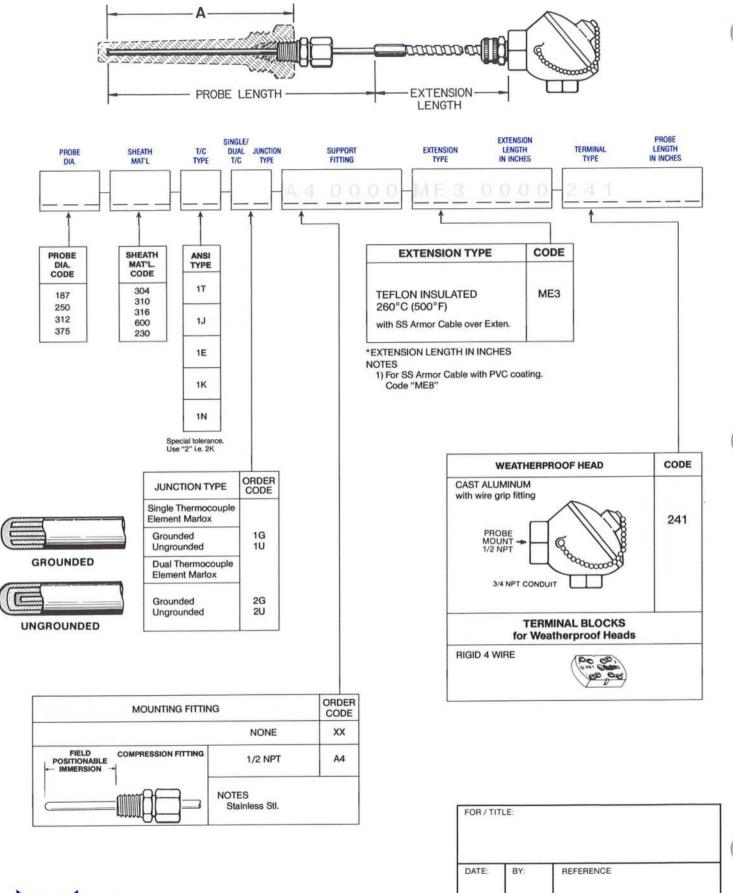
(216) 941-6200 FAX: (216) 941-6207

## SENSORS — SELECTION SUMMARY CUSTOM MARLOX™ THERMOCOUPLES



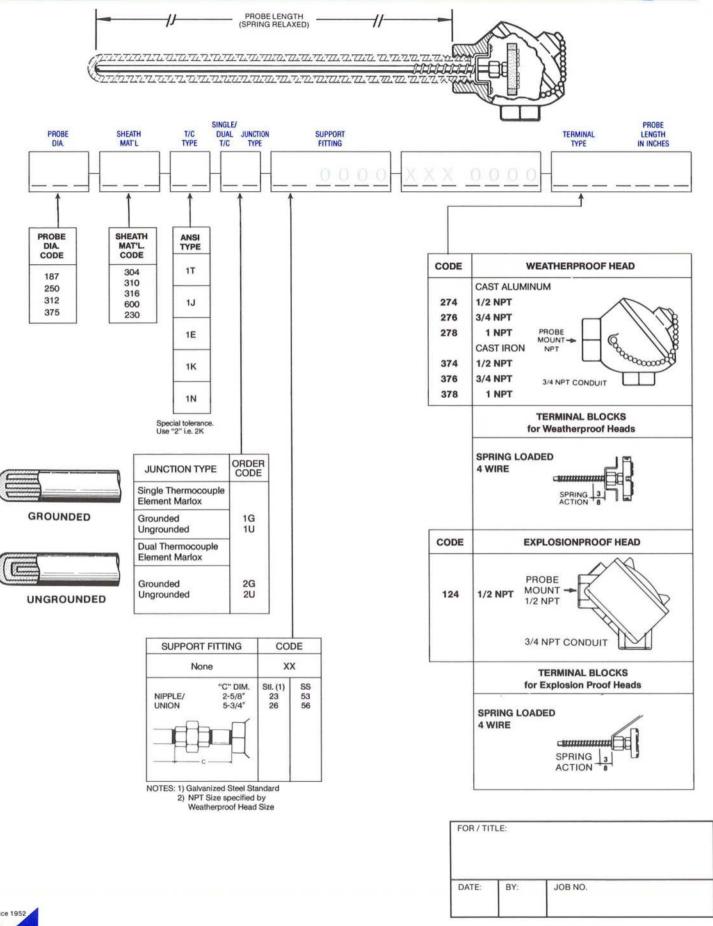


# SENSORS — SELECTION SUMMARY CUSTOM MARLOX™ THERMOCOUPLE WITH FLEXIBLE EXTENSION FOR THERMOWELLS



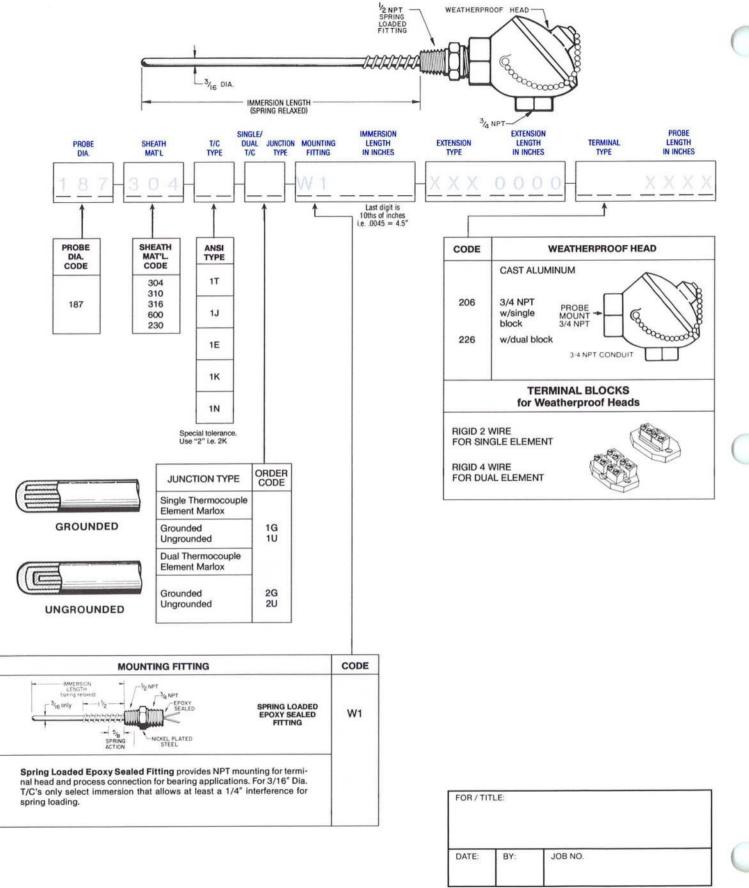


# SENSORS — SELECTION SUMMARY CUSTOM MARLOX™ THERMOCOUPLES FOR PROTECTING TUBE



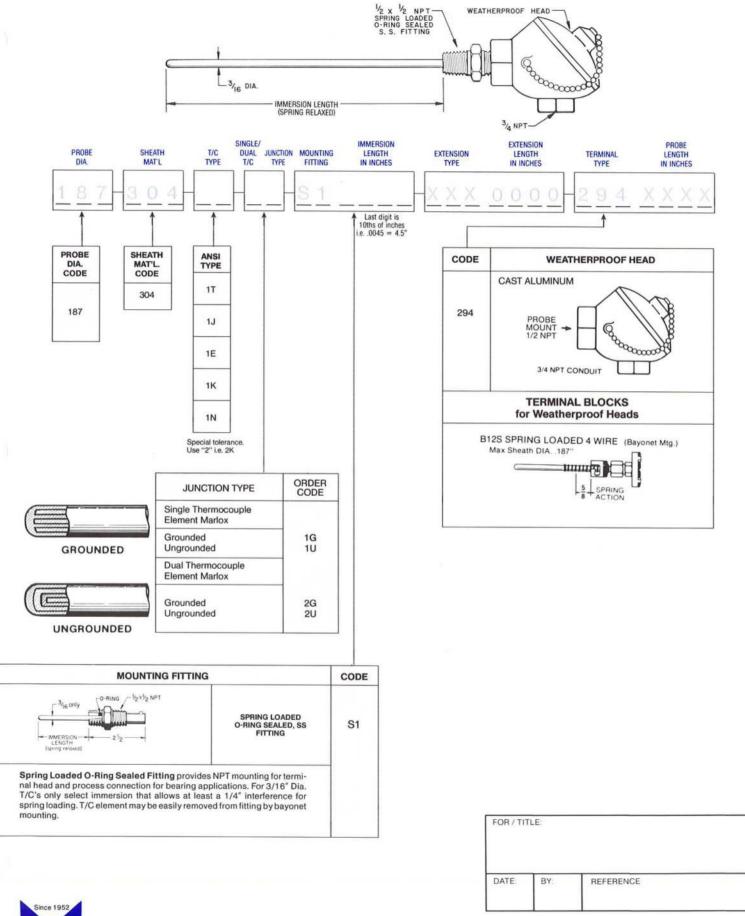
Since 1952
Marlin

# SENSORS — SELECTION SUMMARY CUSTOM MARLOX™ THERMOCOUPLES FOR BEARING APPLICATIONS



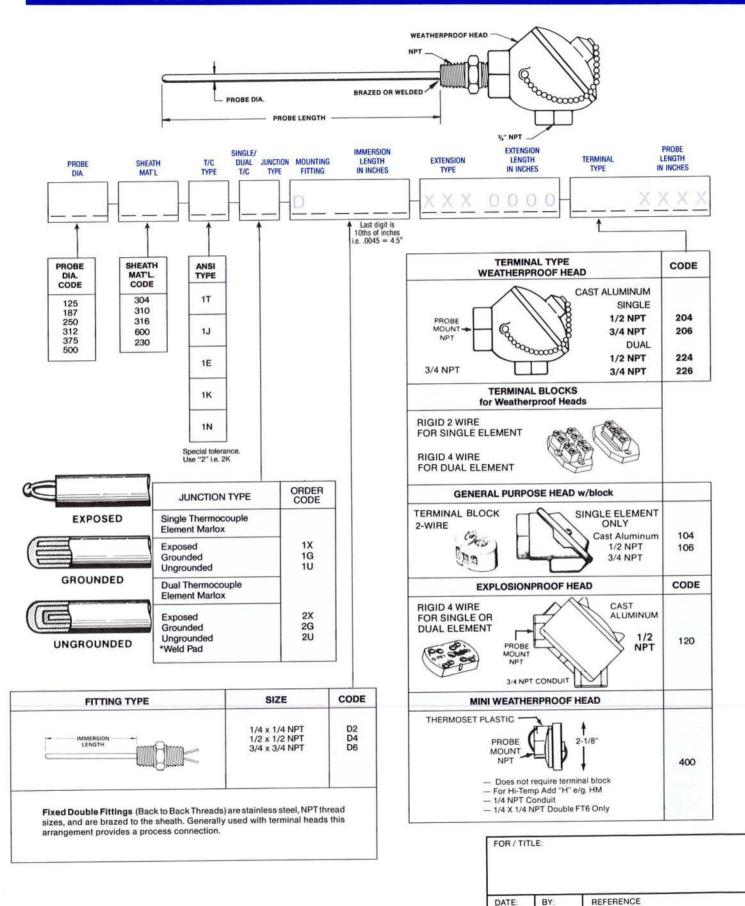


# SENSORS — SELECTION SUMMARY CUSTOM MARLOX™ THERMOCOUPLES FOR BEARING APPLICATIONS



Since 1952
Marlin

# SENSORS — SELECTION SUMMARY CUSTOM MARLOX™ THERMOCOUPLE WITH DOUBLE FITTING



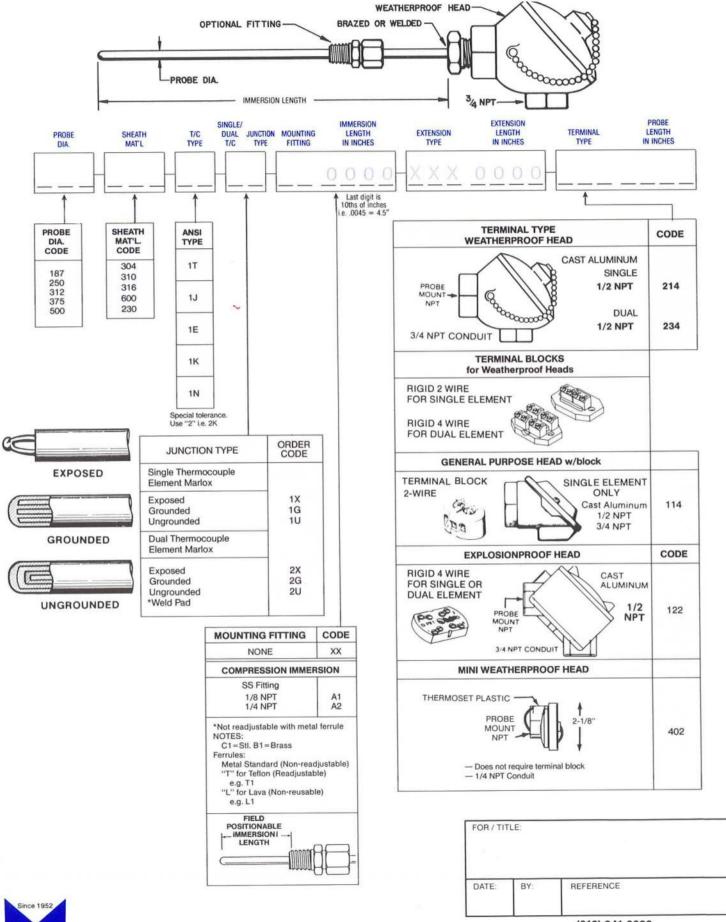


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DATE

BY

### SENSORS — SELECTION SUMMARY CUSTOM MARLOX™ THERMOCOUPLES WITH MOUNTED HEAD



### **SENSORS** HIGH TEMPERATURE METAL SHEATHED THERMOCOUPLES

### **Specifications**

MARLIN offers thermocouples utilizing noble metals and exotic materials for the sheath, thermocouple wires and insulation. These thermocouples are fabricated utilizing hard-fired refractory oxides and incorporate the highest manufacturing standards to insure performance and to prevent contamination.

### **Thermocouples**

### Platinum-Rhodium vs Platinum

Recommended for use in inert or oxidizing atmospheres or for short periods of time in vacuum. Easily contaminated, these elements must be protected from the effects of reducing atmospheres and contaminating vapors.

### Tungsten vs Tungsten-Rhenium

Recommended for use in vacuum, high purity hydrogen and high purity inert atmospheres only.

### **Sheath Alloys**

Platinum virtually non-oxidizable, soluable only in acids generating free chlorine. Halogens attack it at high temperatures. Malleable. Recommended for use in oxidizing or inert environments. Maximum operating temperature 3000° F.

Platinum 10% Rhodium has the character of platinum with increased resistance to corrosion and higher heat strength. Suitable for oxidizing or inert environments. Maximum operating temperature 3100°F.

Tantalum A reactive and refractory metal: reactive because it will oxidize above 550°F; refractory because of its extremely high melting point. Suitable for use in inert or vacuum environments. Hard and tough with good ductility, maximum operating temperature 4500°F.

Molybdenum Oxidizes at elevated temperatures. Relatively good hot strength. Suitable for inert, vacuum or reducing environments. Maximum operating temperature 4000°F.

Molybdenum 50%/Rhenium 50% Ductile with high hot strength. Suitable in vacuum, hydrogen, nitrogen, cracked ammonia and inert atmospheres. Maximum operating temperature 4000° F.

### THERMOCOUPLES

CALIBRATION	MAXIMUM OPERATING TEMP.	MAXIMUM EXPOSURE TEMP.	RECOMMENDED ENVIRONMENT
Pt-10% Rh/Pt	1 100 CO O CO 1 100 CO	3100°F	Oxidizing,
ANSI TYPE S		1704°C	Inert
Pt-13% Rh/Pt	2700°F	3100°F	Oxidizing,
ANSI TYPE R	1482°C	1704°C	Inert
Pt-30% Rh/Pt-6% Rh		3220°F	Oxidizing,
ANSI TYPE B		1770°C	Inert
W-5% Re/W-26% Re (C)		5430°F 3000°C	

Pt-Platinum, Rh-Rhodium, W-Tungsten, Re-Rhenium

	SHEATH	SIZE-WIRE	GAUGE	
Sheath Dia. Inches	.062	.125	.187	.250
Wire Gauge B & S	30	30	24	24

### REFRACTORY OXIDE INSULATORS

The resistivity of metal oxides decreases with increasing temperature. Above 3600°F only beryllia retains sufficient resistivity for most applications.

	APPROX.	MAXIMUM RECOMMENDED		
MATERIAL	MELT TEMP.	HARD-FIRED	SWAGED	
Magnesia	5070°F	N/A	3400°F	
MgO	2800°C		1870°C	
Alumina	3650°F	3200°F	3000°F	
Al <sub>2</sub> O <sub>3</sub>	2010°C	1760°C	1650°C	
Beryllia*	4620° F	4200°F	N/A	
BeO	2550° C	2315°C		

<sup>\*</sup>Caution: Beryllia Dusts are Toxic.

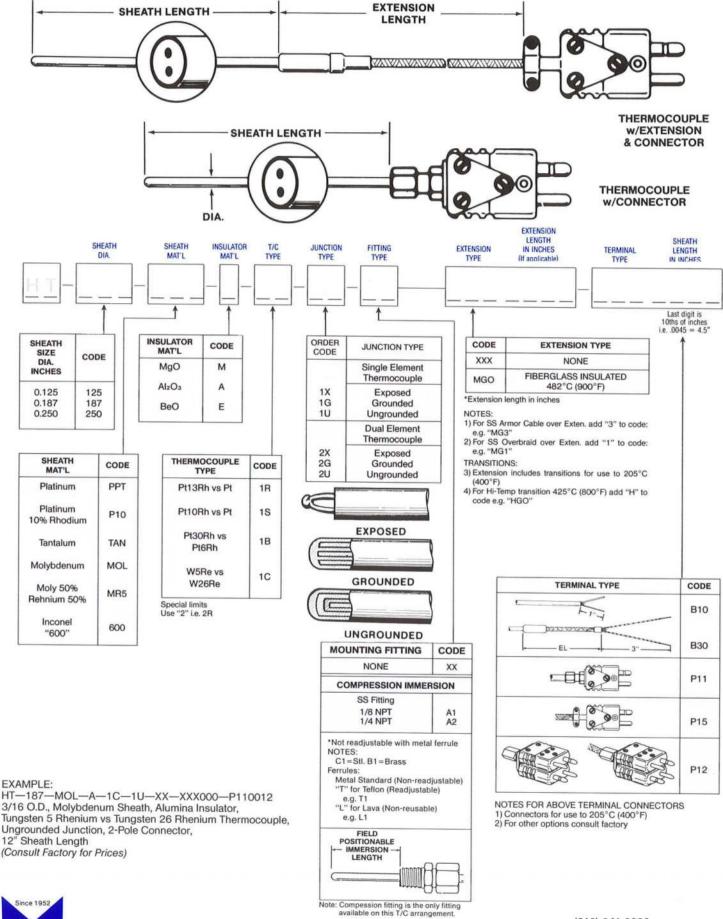
### SHEATH ALLOYS

MATERIAL	APPROX. MELT TEMP.	MAXIMUM OPERATING TEMP.	RECOMMENDED ENVIRONMENT
Platinum		3000° F 1650° C	Oxidizing, Inert
Platinum 10% Rhodium		3100°F 1705°C	Oxidizing, Inert
Tantalum	100000000000000000000000000000000000000	4500°F 2482°C	Vacuum
*Molybdenum		4000°F 2205°C	Vacuum, Inert
*Moly 50% Rhenium 50%			Vacuum, Hydrogen Nitrogen, Inert, Cracked Ammonia

<sup>\*</sup>Not suitable for swaging



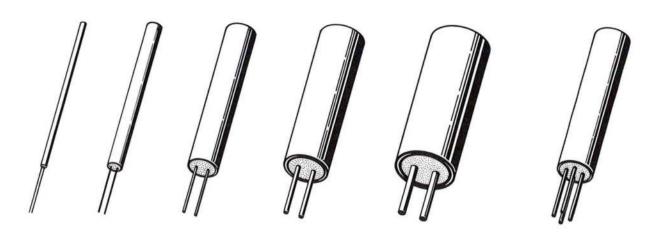
# SENSORS HIGH TEMPERATURE METAL SHEATHED THERMOCOUPLES



Since 1952

Marlin

# SENSORS RANDOM LENGTH MARLOX® THERMOCOUPLE CABLE



### MARLOX RANDOM LENGTHS

Marlox is available for your fabrication from our stock. Ends are cut square and moisture sealed.

Standard Marlox is single element (2 wire) or Dual Element (4 wire) thermocouple construction with magnesium oxide (MgO) insulation compacted into a metal sheath.

SHEATH SIZE DIA. INCHES	NOMINAL TUBE WALL	GAI B	MAX STOCK	
	THICKNESS	SINGLE T/C ELEMENT	DUAL T/C ELEMENT	LENGTH (FT.)
.010	.0015	44		50
.020	.003	38		100
.032	.004	34		150
.040	.006	33		200
.062	.009	28	30	500
.125	.017	22	24	375
.187	.025	20	21	175
.250	.033	16	18	100
.312	.041	16		60
.375	.052	15		45
.500	.070	10		30

DIM. TOLERANCE: Up to .062  $\pm.001;\ .125$  to .500  $\pm.003''$  Furnished in coils .010" to 0.312" Furnished in straight lengths 0.375" to 0.500"

### WHEN ORDERING SPECIFY:

- 1) Sheath Alloy and Size by code from table
- 2) ANSI Calibration Type by letter code
- 3) Length in feet

						PR	ICE \$/FT						
		0	RAN	DOM	LENG	TH MARL	.ох⊛ тн	ERMO	cou	PLE C	ABLE		
SHEATH SINGLE ELEMENT (-1)						)			DU	AL ELE	MENT (-2)		
	SIZE DIA.			ISS		INCO	NEL		30	04		INC	ONEL
CODE	INCHES	J	K	Т	E	J	К	J	K	т	E	J	K
010	.010	\$5	\$5	-	1-0	_	-	-	-	-	_	-	_
020	.020	3	3	3	3	\$3	\$3	-	-	-	_	_	_
032	.032	3	3	3	3	3	3	-	-	_	-	_	-
040	.040	2	2	3	3	2	2	-	-	_	_	_	
062	.062	2	2	3	3	3	3	\$5	\$5	\$7	\$7	\$6	\$6
125	.125	3	3	3	3	3	3	4	4	6	6	5	5
187	.187	4	4	4	4	4	4	6	6	8	8	8	8
250	.250	6	6	6	6	7	7	8	8	-	_	9	9
312	.312	9	9	_	-	9	9	_	_	-	_	_	_
375	.375	8	8		-	14	14	_	_	_	_	_	
500	.500	-	-	-	-	-	-	_	_	_	_	_	

Example: 1/8" OD, 304SS, Iron-Constantan, Single Element, 50 feet Order No. X-125-304-1J-1-50 Ft.

	SHEATH SIZE DIA. CODE	The second second second second second	CODE	T/C TYPE	NO. OF T/C ELEMEN	
<u>H</u>		<u> </u>	<u> </u>	H	<u> </u>	
CODE	SHEATH	CODE	SHEATH MAT'L	ORDER CODE*	CODE	NO. OF ELEMENTS
	DIA. INCHES	304 310	304SS 310SS	(ANSI) (TYPE)	1	Single (2 wire)
010 020 032	.010 .020 .032	316 600	316SS INCONEL 600	1T	2	Dual (4 wire)
040 062 125	.040 .062 .125		000	1J		l Il Element vailable
187 250	.187 .250			1E		2 to .500
312 375 500	.312 .375 .500			1K		

For special limits use "2" i.e. "2K"

DISCOUNT SCHEDULE		
QUANTITY	FACTOR	
0-99	NET	
100-249	.90	
250-499	.80	
500-999	.70	
1000+	.60	

- Quantity is total feet per order
- All items per order can be combined regardless of sizes or types.

Other Sizes and Combinations available, consult factory. Special Limit Marlox (i.e. JJ, KK) Add 10% to price.



### **SENSORS SURVEY AND PROFILING THERMOCOUPLES**

### TYPE K 20ga. — CERAMIC FIBER INSULATED — INCONEL OVERBRAID

Description	Part Number	Base Price L = 36 in.	\$/Additional 12 in.
The inconel overbraid is welded to the thermocouple wire to form a smooth tip.	K-20-CC42-1G	\$22.00	\$3.00
The thermocouple junction is exposed beyond the inconel overbraid	K-20-CC42-1X	\$22.00	\$3.00
An inconel sleeve is added to the exposed junction thermocouple as a mounting strain relief.	K-20-CC42-1X1	\$26.00	\$3.00
5/ <sub>32</sub> DIA:  9/ <sub>32</sub> An inconel mounting lug is added to the thermocouple. Available grounded.	K-20-CC42-1G2	\$30.00	\$3.00

Code	Terminal Type	Price
B10	1" Bare leads	N/C
L13	Compensated Spade Lugs   L → L → L → L → L → L → L → L → L → L	\$5.00
P16	2-Pole Connector Plug	\$6.00
P26	Hi-Temp. 2-Pole Connector Plug	\$9.00

Discount	Schedule
Quantity	Discount Factor
1-9	NET
10-24	.95
25-49	.90
50-99	.85
100-199	.80
200 +	.75



### **SENSORS FOIL THERMOCOUPLES ON SELF-ADHESIVE LAMINATE**

For fast response and accurate sensing of surface temperature these Marlin .005" foil thermocouples (.015" laminate) are easy to apply with their self adhesive laminate. For continuous duty temperature use of -50°F (-45°C)\* to +400°F (205°C). The thermocouple leads are 30 gage, teflon insulated 36" long (other lengths available on request). Stocked for immediate delivery in packages of 5 thermocouples.

*Must be applied initially at above	40°F	(4°C).
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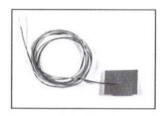
	36"──∕
5/4"	
015	

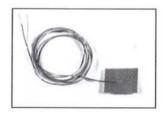
DISCOUNT SCHEDULE		
QUANTITY No. of Pkgs.	Factor	
1-2	Ret.	
3-5	.95	
6-10	.90	
11+	.85	

P/N	ANSI TYPE	LEAD LENGTH
M951-5	Т	
	J	
	E	36"
	K	

\$60.00/Package of 5





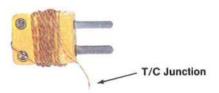








# SENSORS SPECIALTY THERMOCOUPLES



M970 — Thermocouple Type K \$24.50 ea.

Very fine gage (40 ga.-.003") Type K thermocouple. This teflon insulated exposed junction thermocouple is 36" long and has a Marlin miniature plug (1260-K) attached. The junction can be cemented or taped in place. Temperature range to 400° F. Available only in Type K.



M990 — Thermocouple Type K \$28.00 ea.

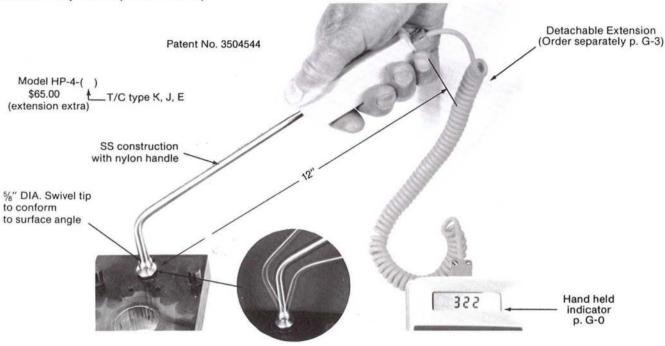
Totally teflon insulated Type K thermocouple of 24 ga. (.020) wire. For use in applications where acids or corrosives could otherwise attack exposed wire. For use to temperatures of 400° F. Available in Type K only 60" long.

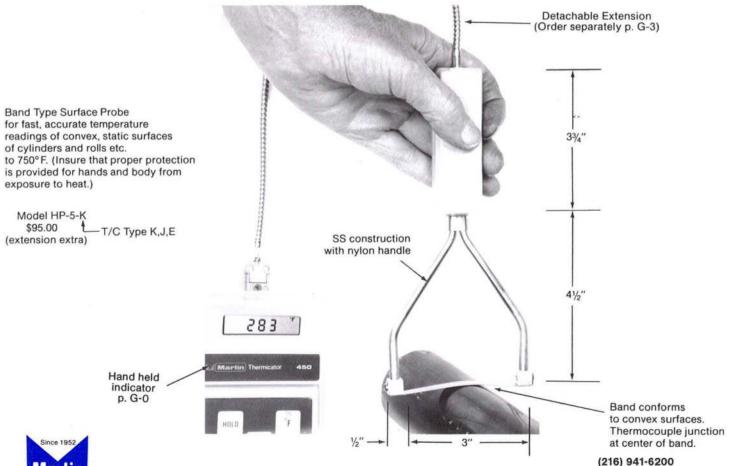
QUANTITY No. of T/C's	Factor
1-9	Net
10-24	.95
25-49	.90
50+	.85



### **SENSORS** SURFACE TEMPERATURE MEASUREMENT — SWIVEL-TIP PROBE

Heavy duty, swivel-tip surface probe for accurate, fast temperature sensing of hot plates, molds, etc. to 500°F (not for liquids). (Insure that proper protection is provided for hands and body from exposure to heat.)





MANUFACTURING CORPORATION 12404 TRISKETT ROAD CLEVELAND, OHIO 44111 FAX: (216) 941-6207

# PLASTIC INDUSTRY THERMOCOUPLES

# Fast Delivery on:

# Adjustable Plastic Industry Thermocouples



# MANUFACTURING CORPORATION

12404 TRISKETT ROAD CLEVELAND, OHIO 44111

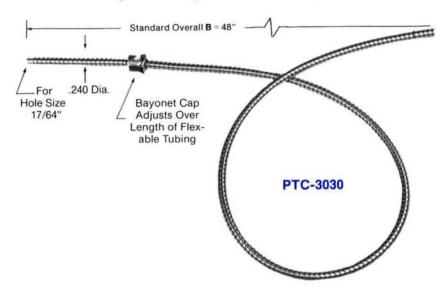
216 941-6200

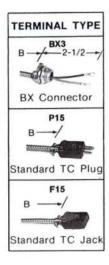
FAX 216 941-6207

**TEMPERATURE INSTRUMENTATION for Research and Industry** 



### Flex - Armored Adjustable Bayonet Thermocouple





### STANDARD FEATURES

- Adjustable immersion
- Compression tension of Flex-Armor SS Tubing loads T/C Tip
- Type J thermocouple standard
- Grounded junction, Marlin's sensitive tip
- · Single element 20 ga. stranded wire fiberglass insulated
- Dual element 24 ga. stranded wire fiberglass insulated
- Fits bayonet-type adapters
- Stainless steel cap
- For temperatures to 900°F (482°C)
- Other thermocouple types available i.e. K, T, E use proper code and add 10% to price

NUMBER	TERMINAL TYPE	BASE PRICE \$ "B" TO 48 IN.	ADDITIONAL \$ "B" LENGTH	DISCOUNT
Single				
Element	D1/0	447.00		
	BX3	\$17.00	\$1.75	
PTC-3030	P15	21.00	per	C
	F15	22.00	12 in.	
Dual				
Element	DVO	407.00	00.50	
	вхз	\$27.00	\$2.50	_
PTC-3030-D	P12	35.00	per	C
	F12	37.00	12 in.	

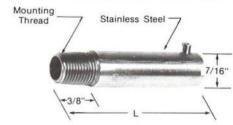
To Order Give:

DISCOUNT SCHEDULE "C"			
QUANTITY	DISCOUNT FACTOR		
1-4	Net		
5-9	.95		
10-49	.90		
50-99	.85		
100+	.80		



ADAPTER CATALOG NUMBER	"T" THREAD	"L"	PRICE \$	DISCOUNT
		7/8	\$1.75	
		1-3/8	3.00	1
PBA1	1/8 NPT	1-1/2	3.50	1
		1-7/8	3.50	C
PBA3	3/8 - 24	2	3.50	
		2-1/2	5.00	1
		3	5.00	1
		Specials (to 6")	8.00	
		(to 12")	12.00	1

### **Threaded Bayonet Adapter**



	PBA <sub>1</sub>		
To Order Give:	or	-	IN.
	PBA3		1

DISCOUNT

SCHEDULE

C

PRICE \$

**EACH** 

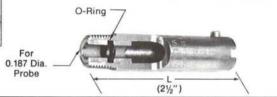
\$7.50

Similar to PBA series but with internal O-ring that seats against TC to prevent oil seepage.

Standard "L" length = 21/2" Available in 1/8 NPT only.

To Order Give: PBAO- 21/2"

### Oil Seal Bayonet Adapter



"D" hole depth determines the required "A" dimension and threaded bayonet adapter Length "L".

A = D + L

round "A" up to next 1/2 in. if in between increments.

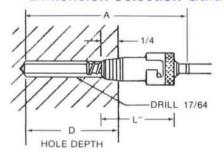
i.e.: for D = 1" And L = 2

A = D + L = 3''

for D = 1" And L = 1-7/8

A = D + L = 2-7/8" round to 3"

### **Dimension Selection Guide**



### Offset Pipe Clamp Bayonet Adapter

ADAPTER CATALOG NUMBER	"L" INCHES	PRRIEES\$
	1-3/4	\$7.50
	2-1/4	7.50
	2-3/4	7.50
	3-1/4	8.00
PBAC	3-3/4	8.00
	4-1/4	8.00
	4-3/4	8.50
	6-3/4	8.50
	8-3/4	8.50

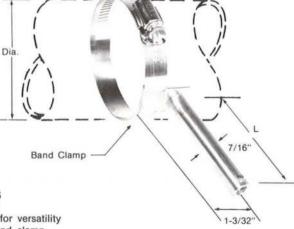
scount Schedule "C" Applies		_
Order Give: PBAC	IN	<u></u>
	"L"	Band
		Clamp No.

Maximum insulation thickness = L - 3/4" "A" (dimension of bayonet TC) = L + 3/4"

BAND	DIAMETER (Inches)		STANDARD	
CLAMP NO.	MIN.	MAX.	PIPE SIZE	
1	7/16	25/32	1/4 to 3/8	
2	11/16	1-1/4	1/2 to 3/4	
3	1-1/16	2	1 to 1-1/2	
4	2-1/16	3	2 to 2-1/2	
5	3-5/16	4-1/4	3 to 3-1/2	
6	3-9/16	4-1/2	4	
7	5-1/8	6	5	
8	6-1/8	7	6	

### STANDARD FEATURES

- · Offset mounting bracket
- · Two piece construction for versatility
- · Stainless steel adapter and clamp

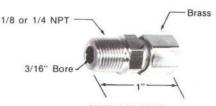


### Compression type mounting fitting

COMPRESSION FITTING CAT. #	NPT SIZE	PRICE EACH	DISCOUNT SCHEDULE
A18B 187	1/8 NPT	\$3.00	
A14B 187	1/4 NPT	3.50	С

To Order Give: A18B-187

Bore Size-



(216) 941-6200



To

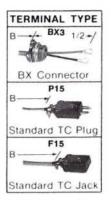
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### STANDARD FEATURES

- \*Rotating, quick, response, brass tip: PTC 3153 only
- Type J thermocouple grounded junction standard
- Single element 20 ga. stranded thermocouple wire fiber-
- glass insulated with SS overbraid
- Stainless steel construction



CATA- LOG NUMBER	-T- THREAD	TER- MINAL TYPE	BASE* PRICE \$ "B" PRICE 48 IN.	ADDI- TIONAL "B" LENGTH
PTC-3150	8-32	BX3 P15 F15	\$14.50 19.00 20.00	\$1.25 per 12 in.
PTC-3153	1/4-28NF	BX3 P15 F15	14.50 19.00 20.00	\$1.25 per 12 in.

\*Discount Schedule "C" Applies

	7		<b>D</b> –
Catalog	ANSI	Terminal	"B"
No.	Type	Type	Length

- For temperatures to 900°F (482°C)
- Standard "B" length of 48 in.
- Other thermocouple types available i.e. K, T, E use proper code and add 10% to price

Washer Type Thermocouple  Overall B = 48"	B/- BX3 2-1-2+/
O H HOLE Size (see table)	BX Connector P15
PTC-3160	B
STANDARD FEATURES  Nickel plated brass washer (14 & 18 mm plated copper)  SS overbraid strain relief  Type J single element thermocouple grounded junction standard	Standard TC Plug  F15  Standard TC Jack

CATALOG NUMBER	TERMINAL TYPE	*BASE PRICE \$ "B" TO 48 IN. H TO ½ IN.		ADDITIONAL \$ "B" LENGTH
	вхз	\$12.00	\$21.50	\$1.25
PTC-3160	P15	16.00	26.00	per
	F15	17.00	27.00	12 in.

"H" HOLE SIZE	3/16 Bolt (also fits #8 & #10)	1/4 Bolt	3/8 Bolt	1/2 Bolt	14 mm Bolt	18 mm Bolt
Actual ID	0.193	0.255	0.380	0.510	0.560	0.730
Actual OD	0.425	0.545	0.815	1.060	0.810	1.060
Thickness "T"	.095120	.095120	.09512	0.095120	.156	.156
Wire Gauge	20	20	20	20	20	20

Stranded thermocouple wire with stainless steel overbraid

For temperatures to 900°F (482°C)

PTC-3170-2

· Standard "B" length of 48 in.

 Other thermocouple types available i.e. K, T, E — use proper code and add 10% to price To Order Give:

PTC-3160 - - Catalog ANSI Term

Terminal Hole
Type Size

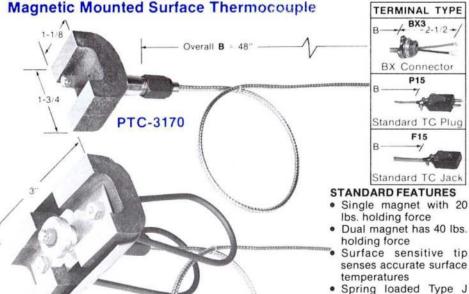
B =

"B"

Length

No. Type

TYPE CATALOG TERMINA



CATALOG NUMBER	TERMINAL TYPE	*BASE PRICE \$ "B" TO 48 IN.	ADDITIONAL \$
(TC and Single			
Magnet)	вхз	\$66.00	\$1.25
PTC-3170	P15	71.00	per
	F15	72.00	12 in.
(TC and Dual			
Magnet)	вхз	\$112.00	\$1.25
PTC-3170-2	P15	117.00	per
	F15	118.00	12 in.
(TC Re- placement)			
	вхз	\$23.00	\$1.25
PTC-3171	P15	28.00	per
	F15	29.00	12 in.
(Single Magnet Re- placement) PTC-3172	_	\$43.00	_
(Dual Magnet Re- placement)			

with SS overbraid \*Discount Schedule "C" Applies For temperatures to 500° F (260° C)

For temperatures to 500°F (260°C)
 Standard "B" length of 48 in.

thermocouple standard

Single element 20 ga. stranded thermocouple

 Other thermocouple types available i.e. K, T, E — use proper code and add 10% to price

wire fiberglass insulated PCT-3172-2

(216) 941-6200

\$89.00

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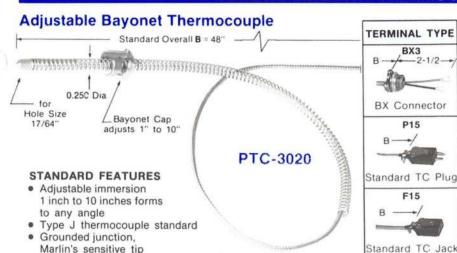
BX3

BX Connector

P15

F15

B -



CODE NUMBER	TERMINAL TYPE	BASE PRICE \$ "B" TO 48 IN.	ADDITIONAL \$
Single	BX3	\$13.50	\$1.25
Element	P15	17.50	per
PTC-3020	F15	18.75	12 in.
Dual	BX3	\$24.50	\$2.00
Element	P15	32.00	per
PTC-3020-D	F15	34.00	12 in.

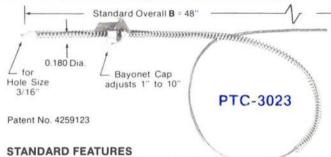
PTC Catalog ANSI Terminal "B" Length Type Type

- Stainless steel spring and cap
- For temperatures to 900°F (482°C)
- Other thermocouple types available i.e. K,T,E use proper code and add 10% to price

# Mini Adjustable Bayonet Thermocouple

Single element 20 ga. stranded wire fiberglass insulated

Dual element 24 ga. stranded wire fiberglass insulated



· Adjustable immersion 1 in. to 10 in.

with stainless steel overbraid

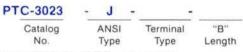
with stainless steel overbraid · Fits standard bayonet-type adapters

- Molded exposed junction tip for fast response
- Snakes into mold area for sensing "real" temperatures Single element, Type J, 24 ga. stranded thermocouple wire fiberglass insulated with stainless steel overbraid
- · Fits standard bayonet-type adapters
- Stainless steel spring and cap
- For temperature to 600°F (316°C)

TERMINAL TYPE
BX3 2-1/2-/
BX Connector
P15
B
Standard TC Plug
F15
В/
Standard TC Jack

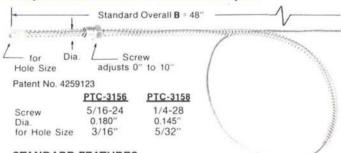
CODE	TERMINAL	BASE PRICE \$	ADDITIONAL \$
NUMBER	TYPE	"B" TO 48 IN.	
Single Element 180 Dia.			
PTC-3023	BX3	\$15.00	\$1.25
	P15	19.00	per
110-3023	F15	20.00	12 in.

To Order Give:



 Other thermocouple types available i.e. K,T,E - use proper code and add 10% to price

### Adjustable Nozzle Thermocouple



### STANDARD FEATURES

- Adjustable immersion 0 in. to 10 in.
- Molded exposed junction tip for fast response
- Snakes into mold area for sensing "real" temperatures
- Single element, Type J, 24 ga. stranded thermocouple wire fiberglass insulated with stainless steel overbraid
- Fits designated threaded hole 3/8" thread depth
- Stainless steel spring
- For temperature to 600°F (316°C)
- Other thermocouple types available i.e. K,T,E use proper code and add 10% to price

TERMINAL TYPE	-
BX3 B/- 2-1/2	/
10-	
BX Connector	
P15	1
В →	
-	
Standard TC Plu	g
F15	Ī
B/_	
-	
Standard TC Jac	k

TERMINIAL TYPE

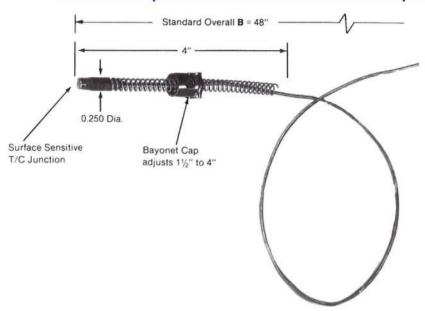
CODE NUMBER	TERMINAL TYPE	BASE PRICE \$ "B" TO 48 IN.	ADDITIONAL \$
Single Element .180 Dia. 5/16 - 24 Brass Screw PTC-3156	BX3 P15 F15	\$15.00 19.00 20.00	\$1.25 per 12 in.
Single Element .145 Dia. 1/4 -28 SS Screw PTC-3158	BX3 P15 F15	\$15.00 19.00 20.00	\$1.25 per 12 in.

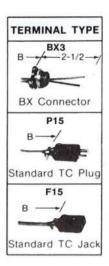
To Order Give:	PTC
	Catalog

- J -	-	
ANSI	Terminal	"B"
Type	Type	Length



### Surface Temperature Measurement Thermocouple





This thermocouple gives accurate surface temperature measurement. Tests show that thermocouples that are not surface sensitive can give readings 20-30°F below actual temperature. Accessory bayonet adapter with a selection of bands is available for pipe application.

CODE NUMBER	TERMINAL TYPE	BASE PRICE \$ "B" TO 48 IN.	ADDITIONAL S
Single Element			
Liement	вхз	\$25.00	\$1.25
PTC-3175	P15	29.00	per
	F15	30.00	12 in.

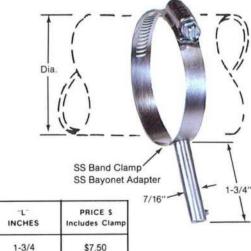
To Order Give: PTC-3175 - J - - Catalog No. Tope Type Type "B" Length

### STANDARD FEATURES

- Type J thermocouple standard
- · Grounded junction, Marlin surface sensitive tip
- Single element 20 ga. stranded wire fiberglass insulated with stainless steel overbraid
- Fits standard bayonet-type adapters
- · Stainless steel spring and cap
- For temperatures to 500°F (260°C)
- Other thermocouple types available i.e. K, T, E use proper code and add 20% to price

BAND	DIAMETER	R (Inches)	STANDARD
CLAMP NO	MIN.	MAX	PIPE SIZE
1	7/16	25/32	1/4 to 3/8
2	11/16	1-1/4	1/2 to 3/4
3	1-1/16	2	1 to 1-1/2
4	2-1/16	3	2 to 2-1/2
5	3-5/16	4-1/4	3 to 3-1/2
6	3-9/16	4-1/2	4
7	5-1/8	6	5
8	6-1/8	7	6

### Pipe Clamp Bayonet Adapter Unit

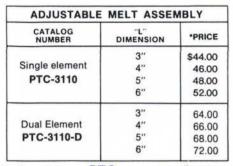


ADAPTER CODE NUMBER	INCHES	PRICE S Includes Clamp
PCS	1-3/4	\$7.50

To Order Give: PCS

Band Clamp No.





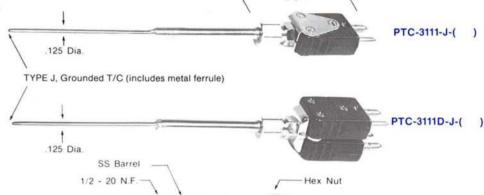
To Order Give:

PTC	- J -	
Catalog No.	ANSI Type	"l
		$\neg$

CATALOG NUMBER	FOR BARREL DIMENSION "L"	*PRICE	
	3"	\$20.00	
Single element PTC-3111	4"	20.00	
	5"	20.00	
	6"	20.00	
Happy of the State and State of	3"	40.00	
Dual element	4"	40.00	
PTC-3111-D	5"	40.00	
	6"	40.00	

BARREL REPLACEMENT (Includes Metal Ferrule and Hex Nut)				
CATALOG NUMBER	DIMENSION	*PRICE		
	3"	\$25.00		
	4"	27.00		
PTC-3112	5"	29.00		
	6"	33.00		





Bushing -PTC-3112-J-( ) 2-3/16 Metal Ferrule

FIXED IMMERSION MELT TC ASSEMBLY				
CATALOG NO.	"L"	"A"	*PRICE	
Single element				
PTC-3070 Flexible Exten. PTC-3090	3" 4" 5" 6"	Specify (0, 1/4", 1/2", 3/4", or 1")	\$46.00 48.00 50.00 52.00	
Dual element Rigid Extension	3" 4"	Specify (0, 1/4",	66.00 68.00	
PTC-3070-D Flexible Exten. PTC-3090-D	5" 6"	1/2", 3/4", or 1")	70.00 72.00	

\*Discount Schedule "C" Applies

To Order Give:

PTC

ANSI Type Catalog No.

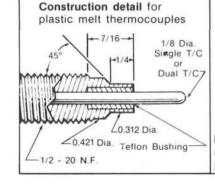
"1"

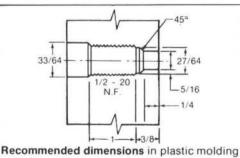
"A"

# Fixed Immersion Plastic Melt Thermocouple Fixed Immersion Rigid (0, 1/4", 1/2", 3/4", 1") Extension

### STANDARD FEATURES & OPTIONS

- Stainless steel construction
- 1/8" Dia., Type J, grounded junction, Marlox Thermocouple standard
- · Single or Dual Element Thermocouple
- Quick Connector Plug Termination
- Teflon Bushing Standard
- Ceramic Bushing available (add \$4.00 to List Price) Add suffix C to catalog no., i.e. PTC-3113C-J-3"
- Other Thermocouple Types available e.g. K, T, E use proper ANSI code and add 10% to list price.
- For additional flexible extension add \$1.25/ft.
- For additional Barrel Length "L" add \$3.00/inch
- For Hastalloy Tip use suffix HST and add \$10.00



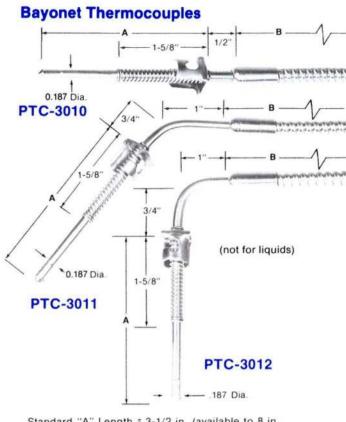


Flexible Extension

machine barrel for correct mounting of plastic melt extruder type thermocouple.

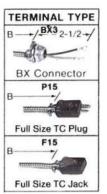


# PLASTIC INDUSTRY THERMOCOUPLES



Standard "A" Length = 3-1/2 in. (available to 8 in. in 1/2 in. increments)

Standard "B" Length = 48 in.



CATALOG	BASE PRICE*		A TO 8" B TO 48" ADDITION	
NUMBER	вхз	P15	F15	LENGTH
(Single Element) PTC-3010 PTC-3011 PTC-3012	\$17.00	20.50	22.00	\$1.75 per 12 in.
(Dual Element) PTC-3010-D PTC-3011-D PTC-3012-D	\$23.50	36.50	38.50	\$2.50 per 12 in.

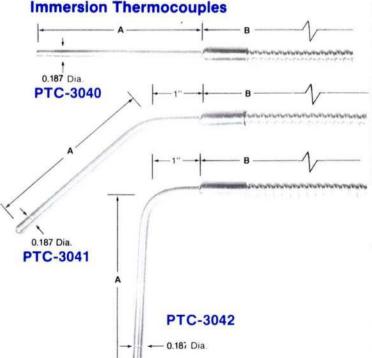
\*Discount Schedule "C" Applies

NOTE: For stainless steel overbraid construction in lieu of SS armor tubing add S to catalog number (i.e. PTC-3010S-P15-3"-48") and deduct \$1.00 from base price.

To Order Give:		- J -		<b>A</b> =	B =
	Catalog	ANSI	Terminal		×
	No.	Type	Type		

### STANDARD FEATURES

- · Sensitive tip 0.187 Dia. (not for use in liquids)
- Type J thermocouple with grounded junction standard
- Single element: 20 ga. stranded thermocouple wire with fiberglass insulation and SS armor tubing
- Dual element: 24 ga. stranded thermocouple wire with fiberglass insulation and SS armor tubing
- SS overbraid also available (add S to catalog no.)
- Fits standard bayonet type adapters For temperatures to 900°F (482°C)
- Rigid "B" length available (specify rigid "B" add \$3.00 to base price)
- Stainless steel construction
- Other thermocouple types available i.e. K, T, E use proper code and add 10% to price



Standard "A" Length = 3-1/2 in. (available to 8 in. in 1/2 in. increments)



T	ERMINAL TYPE
В	—-/-BX3 2-1/2/
	BX Connector
В	P15
	Full Size TC Plug
В	F15
	Full Size TC Jack

CATALOG	BASE PRIC	E*	A TO 8" B TO 48"	ADDITIONAL "B"	
NUMBER	вхз	P15	F15	LENGTH	
(Single Element) PTC-3040 PTC-3041 PTC-3042	\$15.00	18.50	19.50	\$1.75 per 12 in.	
(Dual Element) PTC-3040-D PTC-3041-D PTC-3042-D	\$18.50	32.50	35.50	\$2.50 per 12 in.	

\*Discount Schedule "C" Applies

NOTE: For stainless steel overbraid construction in lieu of SS armor tubing add S to catalog number (i.e. PTC-3040S-P15-3"-48") and deduct \$1.00 from base price. For extra "A" Dim. add \$0.50/inch.

To Order Give: ANSI Catalog Terminal No. Type Туре

### STANDARD FEATURES

- Sensitive tip 0.187 Dia.
- Type J thermocouple with grounded junction standard
- Single element: 20 ga. stranded thermocouple wire with fiberglass insulation and SS armor tubing
- Dual element: 24 ga. stranded thermocouple wire with fiberglass insulation and SS armor tubing
- SS overbraid also available (add S to catalog no.)
- Fits 3/16" bore compression fitting (order separately
- For temperatures to 900°F (482°C)
- Rigid "B" length available (specify rigid "B" add \$3.00 to base price)
- Stainless steel construction
- Other thermocouple types available i.e. K, T, E use proper code and add 10% to price

(216) 941-6200

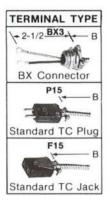
MANUFACTURING CORPORATION 12404 TRISKETT ROAD CLEVELAND, OHIO 44111 FAX: (216) 941-6207

CATALOG NUMBER	TERMINAL TYPE	BASE PRICE \$ "B" TO 48 IN.	ADDITIONAL \$ "B" LENGTH
PTC-3180	BX3	\$22.00	\$1.75
	P15	26.50	per
	F15	27.50	12 in.

<sup>\*</sup>Discount Schedule "C" Applies

To Order Give:

PTC-3193



В

"B"

Length

Terminal

Type

per

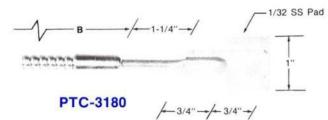
12 in.

Ansi

Type

=

### **Spade Type Thermocouple**



### STANDARD FEATURES

- For use under heater bands or where no thermocouple hole can be drilled
- Type J thermocouple grounded junction standard
- · Very sensitive, quick responding
- 20 ga. stranded thermocouple wire fiberglass insulated with SS armor tubing
- Stainless steel construction with 1/32 SS pad
- For temperatures to 900°F (482°C)
- Other thermocouple types available e.g. K,T,E—use proper code and add 10% to price

CATALOG NUMBER SINGLE T/C	TERMINAL TYPE	BASE PRICE \$ "B" TO 48 IN.	ADDITIONAL \$ "B" LENGTH
	вхз	\$12.00	\$1.75
PTC-3191	P15	16.00	per
1100101	F15	17.00	12 in.
	вхз	\$16.00	\$1.75
PTC-3192	P15	20.00	per
F10-3132	F15	21.00	12 in.
	BX3	\$17.00	\$1.75

PTC-3180

Catalog

No.

 For SS overbraid construction deduct 10% from base and increment prices and add suffix S (i.e. PTC-3191S-J-P15) to catalog number.

21.00

22.00

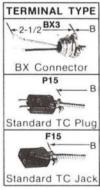
P15

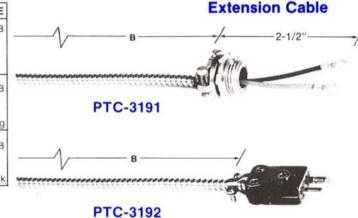
F15

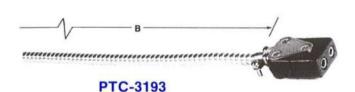
CATALOG NUMBER DUAL TR	TERMINAL TYPE DUAL T/C	BASE PRICE \$ "B" TO 48 IN.	ADDITIONAL \$ "B" LENGTH
	вхз	\$20.00	\$3.00
PTC-3191D	P12	30.00	per
	F12	32.00	12 in.
	вхз	\$30.00	\$3.00
PTC-3192D	P12	40.00	per
10-31920	F12	42.00	12 in.
	вхз	\$32.00	\$3.00
DTC 2402D	P12	42.00	per
PTC-3193D	F12	44.00	12 in.

<sup>\*</sup>Discount Schedule "C" Applies







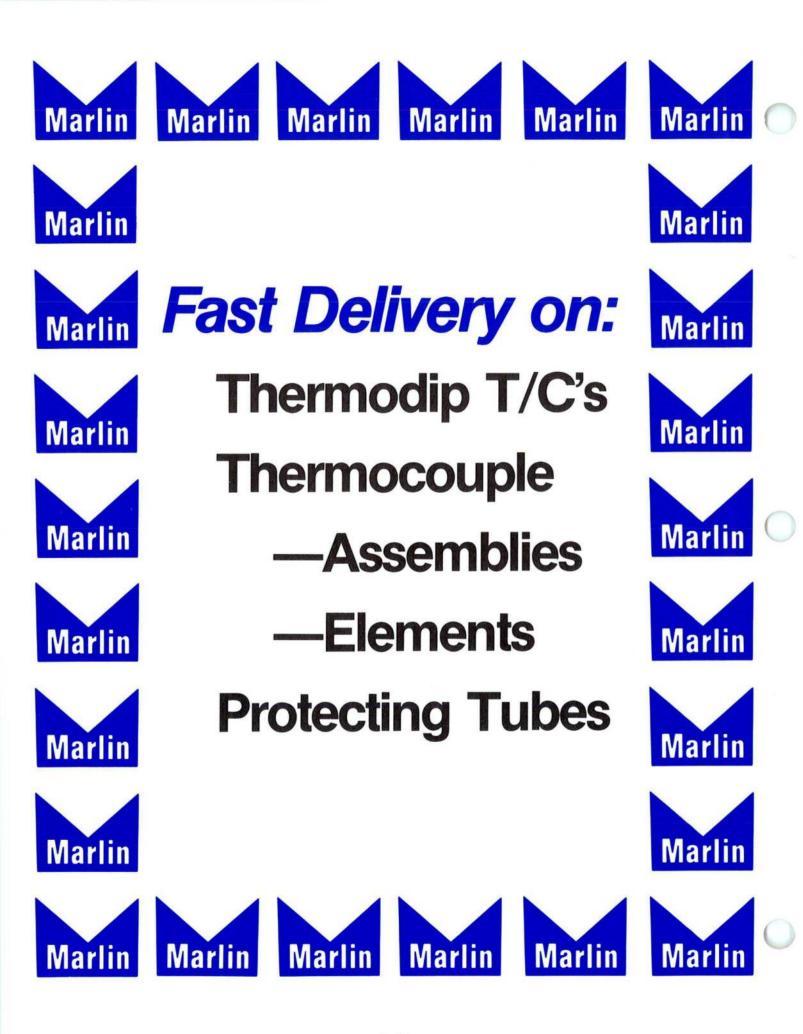


### STANDARD FEATURES

- Single element Type J stranded thermocouple extension wire standard
- · SS armor tubing construction
- · Standard connectors for 500° F ambient
- · SS overbraid construction available
- · Dual element available
- Other thermocouple types available e.g. K, T, E use proper code and add 10% to price

DISCOUNT SCHEDULE "C"	
QUANTITY	FACTOR
1-4	Net
5-9	.95
10-49	.90
50-99	.85
100+	.80





### MARLIN **INDUSTRIAL THERMOCOUPLES**



# Marlin MANUFACTURING CORPORATION

216 941-6200

12404 TRISKETT ROAD CLEVELAND, OHIO 44111 FAX 216 941-6207

### **SENSORS** INDUSTRIAL — GENERAL

### GENERAL SELECTION PARAMETERS

The conditions of measurement determine the type of thermocouple used. Temperature, atmosphere, protection, response and service life should be considered. The following descriptions serve as a guide to selection.

### Thermocouple Type:

Select the thermocouple type that will be capable of operating in your application temperature range and be compatible with your instrumentation.

### **Protecting Tube:**

Select a material that will withstand the temperature and possible corrosives of your application. (see table below for T/C - Tube Compatibility and pages D-0, D-1, D-8 for tube information)

### **Tube Size:**

Use the tube size that will withstand the rigors of your application but with minimal effect on it.

### **Fitting or Mounting Type:**

To attach and/or seal the assembly in your application use a flange or fixed fitting.

### Terminal and/or Extension Type:

For connection to instruments various terminations are available.

### **GENERAL INSTALLATION PARAMETERS:**

The thermocouple should "see", as closely as possible, what the product in the process is experiencing in order to get meaningful measurements.

### Location:

Locate the thermocouple junction as close to the product as possible. A rule of thumb is to have at least 10 tube diameters immersion in the hot zone. Avoid direct flame impingement or stagnant areas.

### Wire Extension:

Pages E-1, E-2 and E-3 give general wire insulation char-

acteristics, select the insulation that environmental conditions dictate. Use the correct thermocouple type through the circuit. "Red" color code is always negative in thermocouple circuits. Ideally, run thermocouple circuit wires in separate conduits at least one foot away from power lines. Twisted and shielded constructions may be required to avoid noise in the thermocouple circuit. The overall impedance of the thermocouple circuit must be compatible with your instrumentation.

### **GENERAL MAINTENANCE PARAMETERS:**

Thermocouples often deteriorate with time, exhibiting a drift from actual temperatures. Deterioration usually is more rapid at higher temperatures and depends upon the integrity of the protecting tube to isolate it from contaminates. Thermocouples should be checked at regular maintenance intervals based on recommendations or on experience.

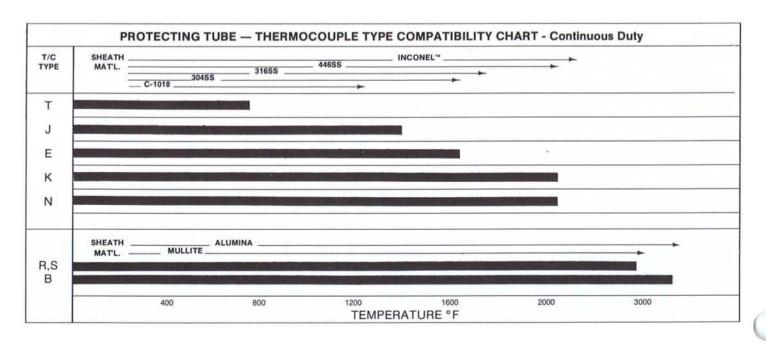
### Thermocouple DO's

- · DO check in place.
- · DO replace at established, proper intervals.
- DO have good connections throughout the circuit.

### Thermocouple DO NOT's

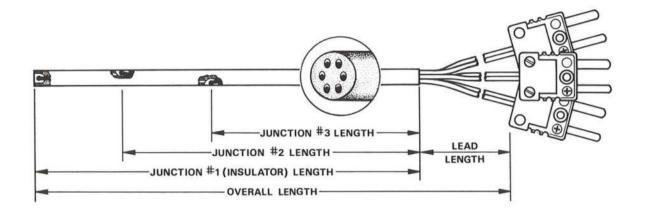
- DON'T reinsert at different immersions. (Avoid decreasing the immersion.)
- · DON'T use for accurate measurements at lower temperatures after being exposed to higher temperatures.
- · DON'T use in defective protecting tubes.
- · DON'T insulate with used insulators.

If there is a reversal in the thermocouple circuit the indication will be down scale. A "double-reversal" in the circuit will give an upscale but erroneous reading. Keep the "Red" color coded leg negative throughout the circuit to avoid these reversals.





# SENSORS INDUSTRIAL — 3 ZONE PROFILE THERMOCOUPLE



### SPECIFICATIONS:

3-Zone Profile Thermocouple

- 24 ga. (.020") Type R, S, or B Thermocouple Wire
- 997 Alumina Insulator .250" Dia. Max Length 84"
- · All Junctions Recessed in Insulator
- · Teflon Insulated Color Coded Leads.

Standard Color Code:

#1 T/C - Black/Red

#2 T/C - Yellow/Red

#3 T/C - Green/Red

(Specify your Color Code requirements if not Marlin standard)

Terminations:

Mini T/C Connector Plugs 1260-( ) Use Code M14
Mini T/C Connector Jack 1210-( ) Use Code F14
For No terminals Use Code 0

Description • 3-Zone Type "S" ITS-90 24 ga. (.020) Thermocouples

Insulator length 60"

Recessed Junctions @ 60", 50", 40".

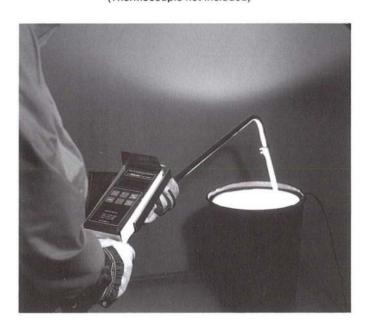
12" leads w/Mini T/C Connector Plugs

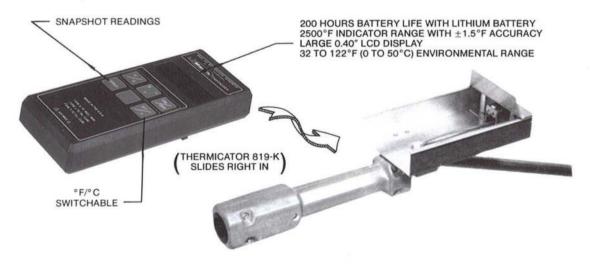


# SENSORS THERMO-DIP® HOLDER FOR DIGITAL FOUNDRY THERMICATOR®

### **FAST DEPENDABLE READINGS AT LOW COST** \$250, for Holder with Indicator

(Thermocouple not included)





Thermo-Dip® Holder for Digital Foundry Thermicator Thermo-Dip holder is constructed of a stainless steel tube and box with reinforced thermoset molded grip. Thermocouple installs in stainless steel sleeve with two stainless set screws. Removing one half of grip exposes terminals for easy thermocouple replacement. Thermicator 819-K indicator slides into holder for fast dependable connections.

PART NO.	LENGTH	PRICE*
	43"	\$100.
	55"	106.
119-006	72"	112.
	96"	122.

\*-Order 819-K separately @ \$150.00

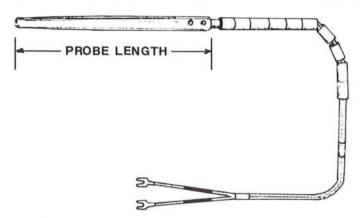
<sup>-</sup>Order Thermo-Dip Thermocouples separately (next page)



# SENSORS NON-FERROUS FOUNDRY THERMOCOUPLES

### Thermo-Dip® Thermocouples

Thermo-Dip thermocouples are designed for intermittent temperature sensing below 2300°F (1255°C), for use in molten brass, copper, aluminum, lead and other non-ferrous metals. The 446 SS sheath (.500" OD) protects a 16 gage ANSI Type K thermocouple. Insulated at the hot end with double bore ceramic insulators and fiberglass sleeving at the cold end. Interchangeable with other makes.

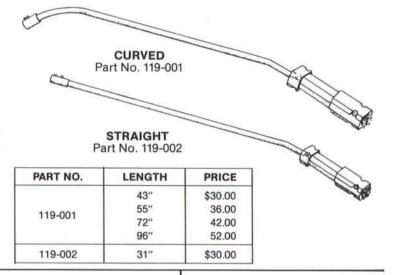


PROBE	FOR HOLDER LENGTHS							
ENGTHS	43	"	55	"	72	"	96	n
	PART NO.	PRICE	PART NO.	PRICE	PART NO.	PRICE	PART NO.	PRICE
8"	119-084	\$12.00	119-085	\$15.00	119-087	\$17.00	119-089	\$24.00
12"	119-124	17.00	119-125	18.50	119-127	21.00	119-129	28.00
15"	119-154	19.00	119-155	21.00	119-157	24.00	119-159	32.00
20"	119-204	31.50	119-205	34.00	119-207	36.00	119-209	38.00
24"	119-244	37.00	119-245	40.00	119-247	45.00	119-249	49.00
30"	119-304	44.00	119-305	48.00	119-307	52.00	119-309	57.00

### Thermo-Dip® Holder

Thermo-Dip holder is constructed of a stainless steel tube with reinforced thermoset molded grip. Thermocouple installs in stainless steel sleeve with two stainless set screws. Removing one half of grip exposes terminals for easy thermocouple replacement. Interchangeable with other makes.

Curved holder available in lengths of 43", 55", 72" and 96". Straight holder available in 31" length only.



### **Armored Extension Cable**

Connects Thermo-Dip holder to wall mounted instrument. Flexible armor protects 16 ga Type KX extension wire; strain relief springs provide extra protection at each end.

Available in lengths from 5 feet.

119-005 — (
cable length in feet.



PART NO.	LENGTH	PRICE
119-005	5 Ft.	\$17.00
Each addi	tional foot	1.75

QUANTITY	FACTOR
1-4	Net
5-9	.950
10-24	.900
25-49	.850
50-99	.800
100+	.750



FAX: (216) 941-6207

## INDUSTRIAL PLATINUM THERMOCOUPLE ASSEMBLIES — GENERAL

### **GENERAL NOTES**

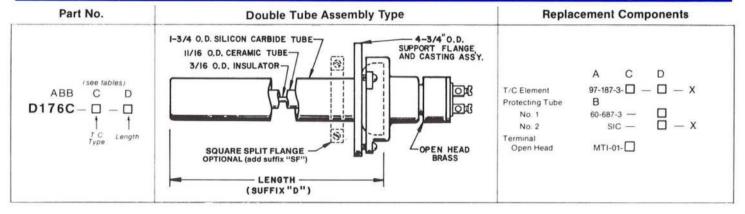
There are many arrangements of industrial platinum thermocouple assemblies that utilize combinations of protecting tubes, thermocouple elements, terminals and mounting options. They are catagorized into SINGLE, DOUBLE and TRIPLE tube assemblies which, depending on their application and design, give various degrees of protection to the platinum thermocouple element. Platinum thermocouples are relatively expensive units that are easily

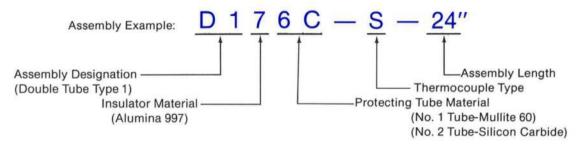
contaminated so proper protection from harmful atmospheres is required in order to get suitable service life from the assembly.

Please refer to the "PROTECTING TUBES - GENERAL" section for material selection parameters.

The part numbers shown are for "commonly used" assemblies.

### **SENSORS** INDUSTRIAL DOUBLE TUBE PLATINUM THERMOCOUPLE ASSEMBLIES





In each assembly designation the INSULATOR and/or PROTECTING TUBE MATERIAL can be changed from the "commonly used" combination to fit your particular requirements. For example, if the above assembly was required with Alumina 997 for the No. 1 protecting tube the part number would change from:

to:

Of course, the thermocouple type and length must reflect the proper requirements of your application.

For each assembly designation, a parts list for replacement components is given opposite the assembly sketch. If the material of the insulator and/or tube is changed from the "commonly used" combination, the material code must be changed in the replacement components when ordering or specifying these replacement components.

REPLACEMENT T/C Element: 97-187-3-S-24" Protecting Tube No. 1: 60-687-3 - 24" SIC - 24" No. 2:

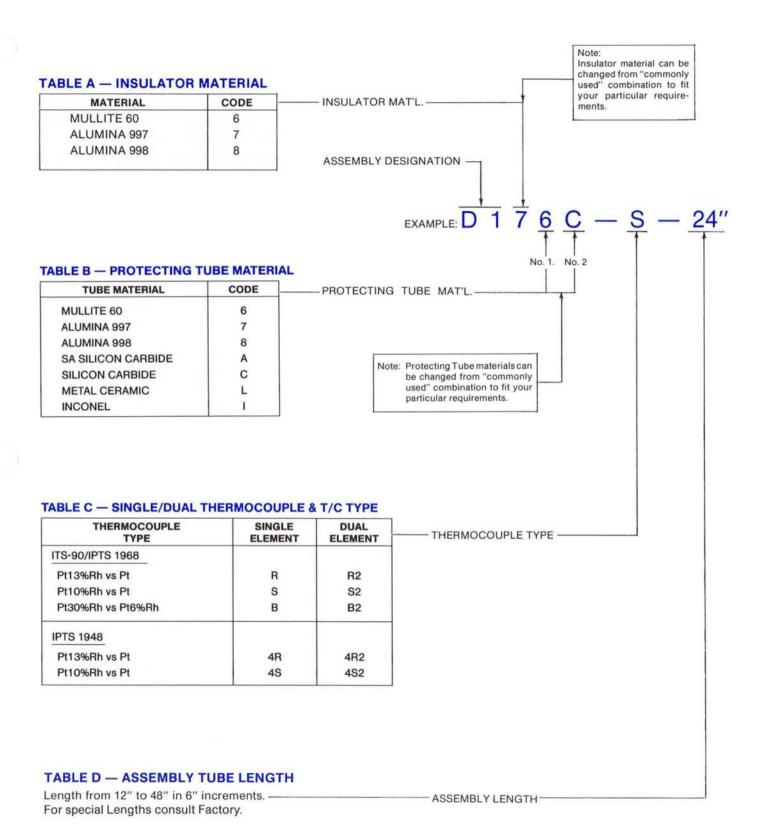
### WHEN CHANGED TO:

REPLACEMENT T/C Element: 97-187-3-S-24" Protecting Tube No. 1: 97-687-3 - 24" SIC - 24" No. 2:

If you need any additional information please contact the Factory.



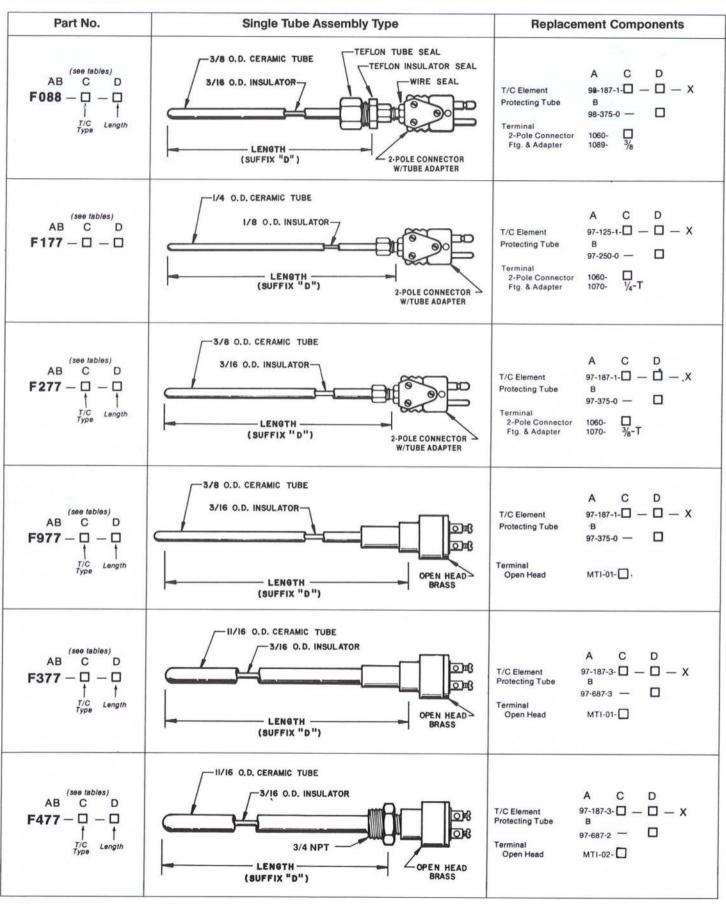
# SENSORS INDUSTRIAL PLATINUM THERMOCOUPLE ASSEMBLIES — TABLES





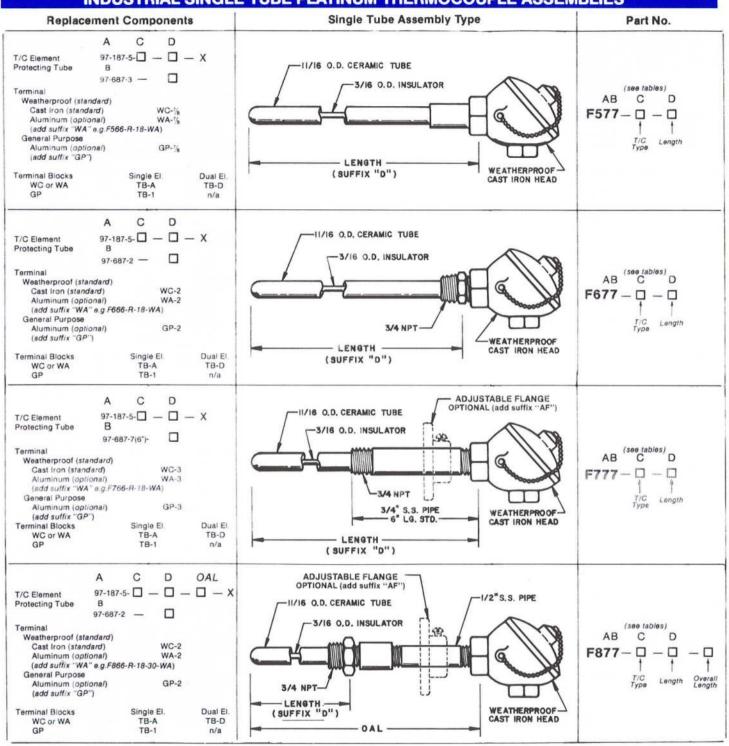
C-65

### **SENSORS** INDUSTRIAL SINGLE TUBE PLATINUM THERMOCOUPLE ASSEMBLIES



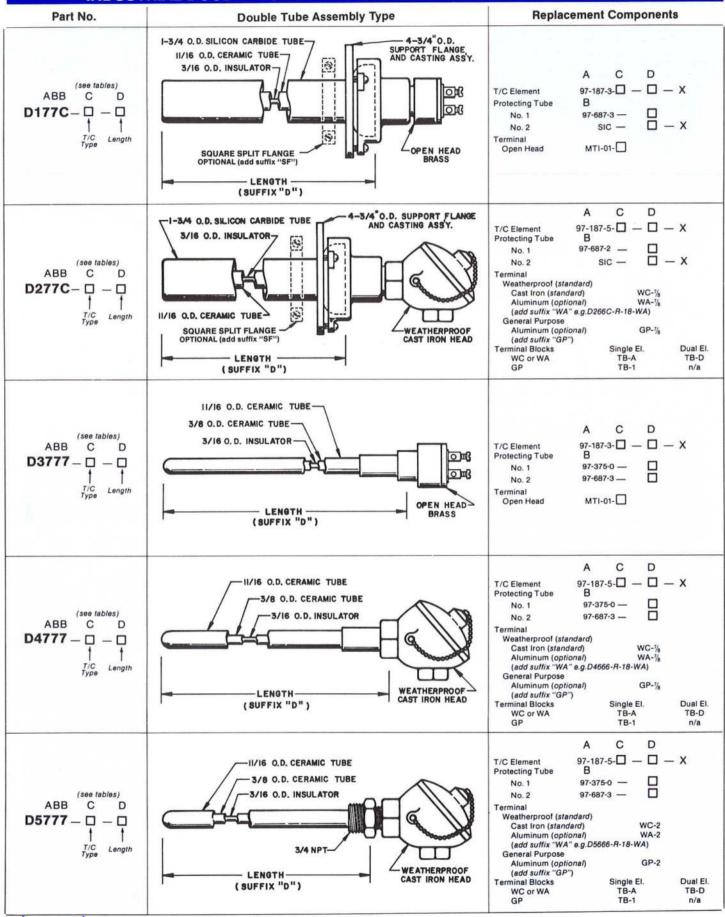


### **SENSORS** INDUSTRIAL SINGLE TUBE PLATINUM THERMOCOUPLE ASSEMBLIES



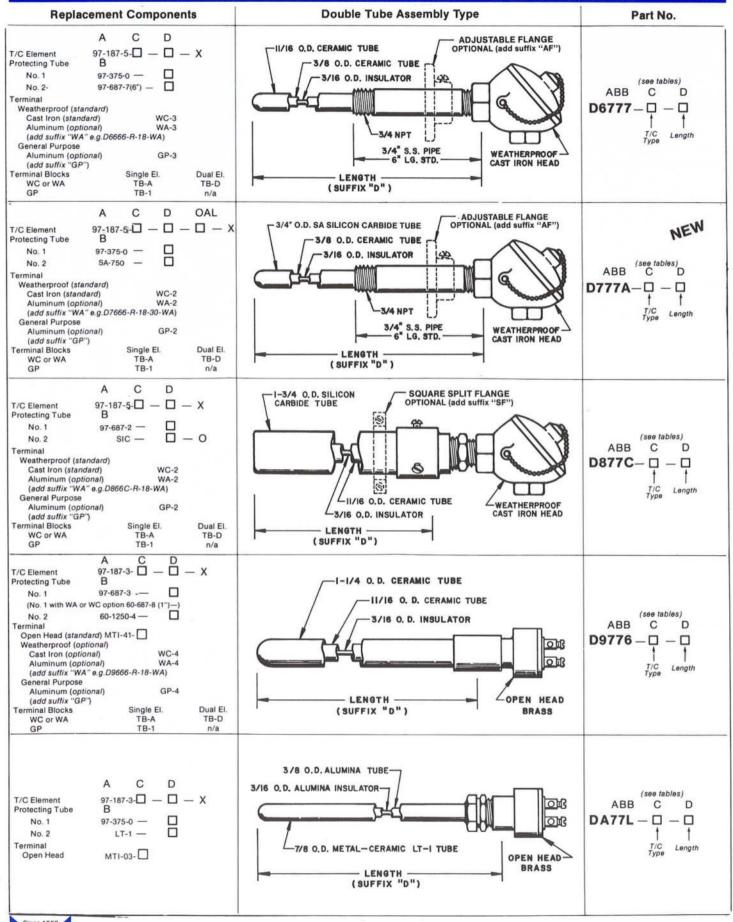


# SENSORS INDUSTRIAL DOUBLE TUBE PLATINUM THERMOCOUPLE ASSEMBLIES



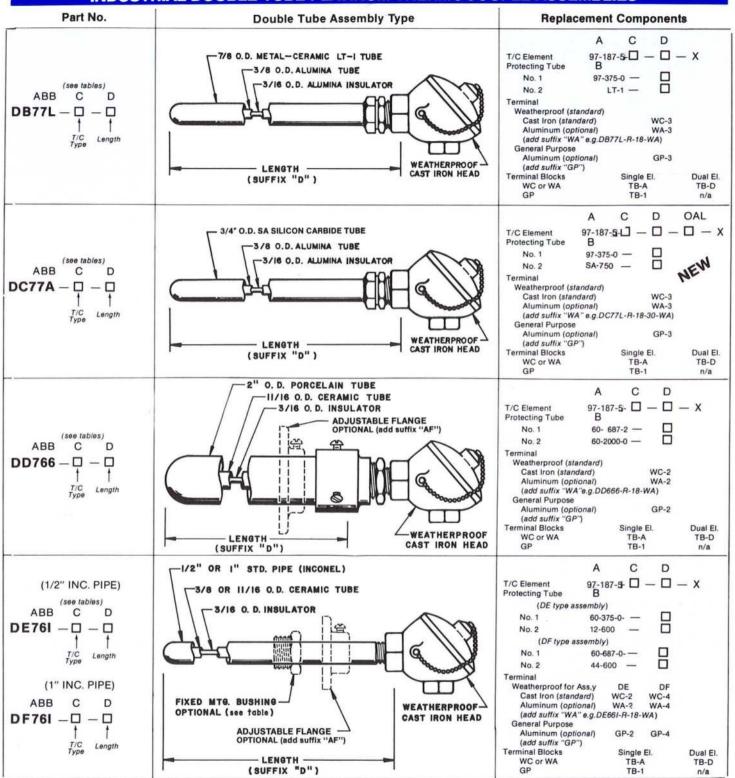


### **SENSORS** INDUSTRIAL DOUBLE TUBE PLATINUM THERMOCOUPLE ASSEMBLIES



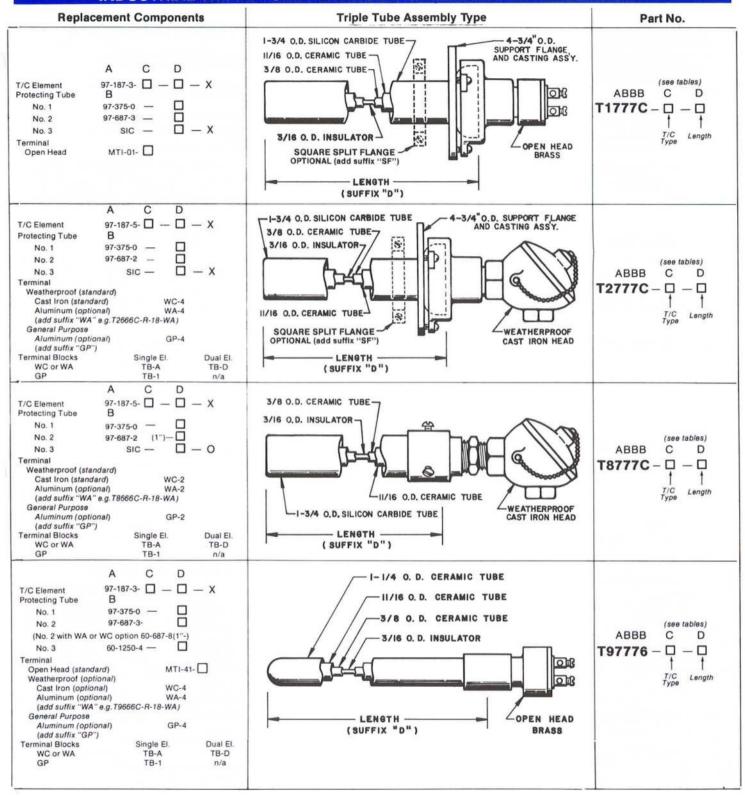
Since 1952 Marlin

# SENSORS INDUSTRIAL DOUBLE TUBE PLATINUM THERMOCOUPLE ASSEMBLIES





### SENSORS INDUSTRIAL TRIPLE TUBE PLATINUM THERMOCOUPLE ASSEMBLIES



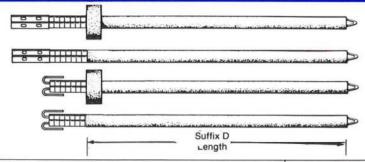


### SENSORS **INDUSTRIAL — PLATINUM THERMOCOUPLE ELEMENTS**

Platinum 24 ga. (.020") thermocouple elements have welded junctions, Insulators are round double bore alumina or mullite. Alumina is the recommended material for use with Platinum thermocouples. Available in lengths from 12", in 6" increments.

Example: R-97-187-3-24"-X

Type R 24 GA. (.020) Thermocouple 997 Aluminum Insulator, 3/16 O.D. with Collar, Exposed Junction



INSULATOR TYP	E		PRI	CE
MATERIAL	SIZE O.D.	PART NUMBER	\$/12" T.C	\$/1" ADDITION
MULLITE 60	1/8 3/16 1/4	A (see tables) B C D	Consult Factory	
ALUMINA 997	1/8 3/16 1/4	A (see tables) B C D  - 97 - 125 X  - 97 - 187  - 97 - 250  Trick Type Option Option	Consult Factory	s
ALUMINA 998	1/8 3/16 1/4	A (see tables) B C D  - 98 - 125 X  - 98 - 187  - 98 - 250  Trem Length Junction Option	Consult Factory	
NONE (Bare Element)		A □ - 00 - 24(020) - 1 - □ - X T/C Type	Consult Factory	

NOTES: All platinum thermocouples utilize 24ga. (.020") wire unless otherwise specified.

### TABLE B TERMINATION OPTIONS

DESCRIPTION	ORDER CODE	PRICE ADDITION
1" BARE LEADS	1	n/c
Ball & Socket Insulators	2	\$2.00
Ball & Socket Insulators w/Collar	3	\$3.00
Ball & Socket Insulators w/Sleeves	4	\$3.00
Ball & Socket Insulators w/Collar and Sleeves	5	\$3.00
2-Pole- Plug and Tube Adapter	2SPC	\$7.50

### TABLE A THERMOCOUPLE TYPE

	ORDER	CODE
T/C TYPE	SINGLE ELEMENT	DUAL1 ELEMENT
ITS-90/IPTS 1968		
PT13%RH vs PT	R	R2
PT10%RH vs PT	S	S2
PT30%RH vs PT6%RH	В	B2
IPTS 1948		
PT13%RH vs PT	4R	4R2
PT10%RH vs PT	48	4S2

Notes: 1) Dual Element

Not available in 1/8 O.D.

- Does not apply to bare elements

### TABLE C ELEMENT LENGTH

Available from 12" to 48" in 1" increments for longer lengths consult Factory.

### **TABLE D JUNCTION OPTIONS**

	DESCRIPTION	ORDER CODE
	EXPOSED	x
<b></b>	RECESSED1	U

Notes: 1) Recessed available in

3/16 and 1/4 O.D. on (216) 941-6200

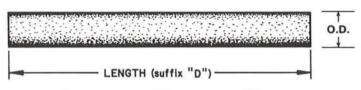


# SENSORS INDUSTRIAL T/C COMPONENTS — ALUMINA & MULLITE INSULATORS

Example:

2-60-187-3-24"-X

TWO HOLE, Mullite 60 Insulator 3/16 O.D. with Collar, 24" long with plain Junction End









ONE HOLE

TWO HOLE

FOUR HOLE

INSULATOR TYPE	E		BASE	PRICE
MATERIAL	SIZE O.D.	PART NUMBER	12" INSULATOR	6" ADDITION
MULLITE 60	1/8 3/16 1/4	A (see tables) B C D  - 60 - 125 X  - 60 - 187  - 60 - 250  Hole Type  (see tables) B C D  A Length Junction End Option Option	\$3.50	\$1.75
ALUMINA 997	1/8 3/16 1/4	A (see tables) B C D  - 97 - 125 X  - 97 - 187  - 97 - 250  - 97 - 250  - O.D. End Length Junction End Option Option	6.50	3.25
ALUMINA 998	1/8 3/16 1/4	A (see tables) B C D  - 98 - 125 X  - 98 - 187	9.00	4.50

Tolerances: Diameter  $\pm 3\%$ ; Length  $\pm .062''$ ; Camber .062'' Max. Per Ft. For material specifications see general data section.

### TABLE A HOLE TYPE

	HOLE TYPE		INSU	ILATOR
CODE	DESCRIPTION	HOLE SIZE	O.D.	O.D. CODE
		0.062"	1/8"	125
1	ONE	0.093"	3/16"	187
		0.125"	1/4"	250
		0.031"	1/8"	125
2	TWO	0.040"	3/16"	187
		0.062"	1/4"	250
		0.020"	1/8"	125
4	FOUR	0.040"	3/16"	187
		0.062"	1/4"	250

### TABLE B TERMINATION END OPTIONS

DESCRIPTIO	N	ORDER CODE	PRICE ADD.
	PLAIN END	1	N/C
ASSEMBLY TUBE LENGTH	WITH COLLAR	3	\$3.00

DISCOUNT	SCHEDULE
QUANTITY	FACTOR
1-9	NET
10-49	.90
50-74	.85
75-99	.80
100+	.75

### TABLE C INSULATOR LENGTH

Available from 12" to 48" in 6" increments for longer lengths consult Factory.

### TABLE D JUNCTION END OPTIONS

	DESCRIPTION	CODE	PRICE ADD.
PARAMETER OF STATE	PLAIN END	x	N/C
	RECESSED	U	\$5.00

Notes: 1) Recessed available in 3/16 and 1/4 O.D. only



# SENSORS INDUSTRIAL THERMOCOUPLE COMPONENTS — CERAMIC INSULATORS

FOR WIRE GAUGE	OD (INCHES)	HOLE SIZE (INCHES)	CODE FOR ELEMENT	LENGTH	PART NO.	PRICE \$/1000
8	$0.562 \times 0.312$	0.190	VO	1"	2V081-0	\$41.
8	$0.500 \times 0.250$	0.156	V1	1"	2V081-1	41.
8	$0.435 \times 0.250$	0.156	V2	1"	2V081-2	26.
8	$0.562 \times 0.312$	0.190	V3	3"	2V083	110.
14	$0.375 \times 0.217$	0.109	V1	1"	2V141-1	23.
14	$0.312 \times 0.187$	0.085	V2	1"	2V141-2	23.
14	$0.375 \times 0.217$	0.093	V3	3"	2V143	96.





TWO HOLE OVAL

FOR WIRE GAUGE	OD (INCHES)	HOLE SIZE (INCHES)	CODE FOR ELEMENT	LENGTH	PART NO.	PRICE \$/1000
8	0.468	0.156	R1	1"	2R081	\$41.
8	0.500	0.187	R3	3"	2R083	144.
14	0.250	0.085	R1	1"	2R141	23.
14	0.250	0.080	R2	2"	2R142	41.
14	0.281	0.085	R3	3"	2R143	73.
20	0.156	0.045	R1	1"	2R201	26.
20	0.187	0.065	R2	1"	2R201-1	26.
20	0.225	0.078	R3	3"	2R203	73.
14	0.312	0.075	R4	1"	4R141	\$64.



TWO HOLE ROUND





FOUR HOLE ROUND

FOR WIRE GAUGE	OD (INCHES)	HOLE SIZE (INCHES)	CODE FOR ELEMENT	LENGTH	PART NO.	PRICE \$/1000
6	0.312	0.187	01	1"	1R061	\$41.
8	0.250	0.156	01	1"	1R081	41.
8	0.250	0.156	03	3"	1R083	73.
14	0.187	0.093	01	1"	1R141	41.



ONE HOLE ROUND

FOR WIRE GAUGE	OD (INCHES)	HOLE SIZE (INCHES)	CODE FOR ELEMENT	LENGTH	PART NO.	PRICE \$/1000
8	0.260	0.156	S1	0.260	1B08	\$18.
14	0.200	0.092	S2	0.200	1B14	18.
20	0.170	0.068	S3	0.170	1B20	18.
24	0.110	0.056	S4	0.110	1B24	18.



All insulators on this page are:

- Composition Ceramics
- Operating Temperatures to 2000° F
- Not suitable for use with Platinum Type Thermocouples

DISCOUNT SCHEDULE		
QUANTITY	FACTOR	
1M-5M	NET	
6M-9M	.95	
10M-24M	.90	
25M-49M	.85	
50M-74M	.80	
75M+	.75	

M signifies 1000's

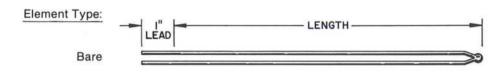
ВА	ALL AND SOCKET	PREPACKE	O IN 12" SLEEVE	ES	PRICE*
8	0.260	0.156	12" Sleeve (Approx 54 pcs of 0.260 long Insulators)	1B08-12	\$1.75
14	0.200	0.092	12" Sleeve (Approx 70 pcs of 0.200 long Insulators)	1B14-12	1.75
20	0.170	0.068	12" Sleeve (Approx 82 pcs of 0.170 long Insulators)	1B20-12	2.00

<sup>\*</sup>Use quantity discount on next page (this table only)



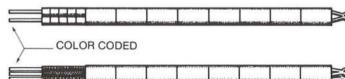
### **SENSORS** HERMOCOUPLE ELEMENTS **INDUSTRIAL** — BASE METAL

DISCOUNT SCHEDULE		
QUANTITY	FACTOR	
1-9	NET	
10-49	.90	
50-74	.85	
75-99	.80	
100+	.75	



2-Hole Ceramic Insulated

4-Hole Ceramic Insulated



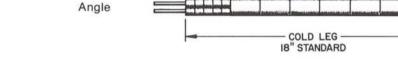
Ball & Socket Ceramic Insulated



Example:

08-K-V0-18" @ \$13.00

8 ga., Type K Thermocouple Element, 2-Hole Ceramic Insulated, 18" long with welded junction



	STANDARD1		TYPE J THERM	OCOUPLE		TYPE K THER	MOCOUPLE	
VIRE	INSULATOR	ELEMENT TYPE	PART NUMBER		CE	PART NUMBER	PR	ICE
AUL	TYPE		PART NOMBER	12" ELEMENT	6" ADDITION	PART NUMBER	12" ELEMENT	6" ADDITION
			T/C Length			T/C Length		
8			08 – J – 00 – ☐	\$7.00	\$1.10	08 − K − 00 − □	\$9.00	\$1.50
14	NONE	BARE	14 — J — 00 — □	5.75	0.60	14 − K − 00 − □	6.50	0.80
20			20 − J − 00 − □	5.45	0.40	20 - K - 00 - $\Box$	5.60	0.50
8	2V081-0	2-HOLE	08 − J − V0 − □	\$9.00	\$1.85	08 — K — V0 — □	\$11.00	\$2.00
14	2V141-1	CERAMIC	14 − J − V1 − □	7.25	1.00	14 − K − V1 − □	8.50	1.60
20	2R201-1	INSULATED	20 − J − R1 − □	7.45	0.80	20 − K − R1 − □	7.60	1.00
14	4R141	4-HOLE CERAMIC INSULATED	14 — J2 — R4 — □ (DUAL THERMOCOUPLE)	\$10.00	\$2.75	14 — K2 — R4 — □	\$11.00	\$3.25
8	IB08	BALL & SOCKET	08 - J - S1 - □	\$12.50	\$4.20	08 - K - S1 - □	\$17.00	\$4.60
14	IB14	CERAMIC	14 — J — S2 — □	10.25	3.10	14 − K − S2 − □	12.50	3.60
20	IB20	INSULATED	20 - J - S3 - □	8.25	2.60	20 - K - S3 - □	10.60	3.10
8	2V081-0/1B08		08 — JA — V0 — □	\$14.50	\$1.85	08 — KA — V0 — □	\$18.00	\$2.50
14	2V141-1/1B14	ANGLE <sup>2</sup>	14 — JA — V1 — □	10.75	1.10	14 — KA — V1 — □	13.50	1.55
20	2R201-1/1B20		20 — JA — R1 — □	9.00	0.80	20 — KA — R1 — □	11.60	1.10

NOTES: 1) Part numbers reflect Marlin standard construction. For different insulator other than shown substitute insulator code for element shown in insulator table at no change in price.

e.g. for element with small 2-hole oval ceramics  $08-\mathrm{K}-\mathrm{V2}-18^{\prime\prime}$ 2) Angle type elements include 18" of cold leg. For other than 18" insert length after "A" code and add incremental additional cost. e.g. 08 - KA (24") - V0 - 18"

3) Welded junctions are standard. For twisted and welded junction add suffix "W" and add \$1.00 to list price e.g. 08 - K - V0 - 18" - W



HOT LEG

# INDUSTRIAL — BASE METAL THERMOCOUPLE ASSEMBLIES



Assembly Example: K - 12 - 600 - 24"

### TABLE A THERMOCOUPLE TYPE

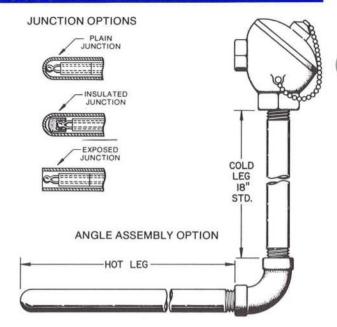
THERMOCOUPLE	ORDER CODE "A"		
TYPE	SINGLE ELEMENT	DUAL ELEMENT	
CHROMEL vs ALUMEL	к	K2	
IRON vs CONSTANTAN	J	J2	

Notes: 1) All assemblies are plain junction unless otherwise specified.

2) For insulated junction insert "U" e.g. KU-12-600-24":

3) For angle type assembly insert "A" code: Prices add \$14 to list. e.g. KA-12-600-24"

For other than 18" cold leg specify cold leg length: Price per 6" e.g. KA (24")-12-600-24" ∠ Cold leg length



### TABLE B PROTECTING TUBE SIZE

PROTECTING TUBE SIZE		ORDER	T/C ELEN	IENT REPLACEMENT	HEAD & BLOCK REPLACEMENT	
NPT	I.D. × O.D.	CODE	SINGLE ELEMENT	DUAL ELEMENT	SINGLE ELEMENT	<b>DUAL ELEMENT</b>
			A D	A D		
1/4	$0.364 \times 0.540$	14	14 — 🗆 — R1 — 🔲	14 — □ 2 — R4 — □	AWC-1/4	DWC-1/4
3/8	$0.493 \times 0.675$	38	14 — 🗆 — V1 — 🔲	14 — □ 2 — R4 — □	AWC-3/8	DWC-3/8
1/2	$0.622 \times 0.840$	12	08 — D — V0 — D	14 — □ — V1 — □ (2 Pcs)	AWC-2	DWC-2
3/4	$0.824 \times 1.050$	34	08 — 🗆 — V0 — 🗖	08 — □ — V0 — □ (2 Pcs)	AWC-3	DWC-3
1	$1.049 \times 1.315$	44	08 — 🗆 — V0 — 🗖	08 - □ - V0 - □ (2 Pcs)	AWC-4	DWC-4

Notes: 1) Schedule 40 protecting tubes standard, for extra-heavy schedule 80 use suffix "H" e.g. K - 12 - 600 - 24" - 0 - H. Consultant Factory for price.

2) For open end tube (for exposed T/C junction) construction add suffix "X" e.g. 12 — 304 — 12" — 0 — X with no increase in price.

3) Weatherproof cast iron head standard for WP aluminum head use suffix "WA" e.g. K — 12 — 600 — 24" — WA; Price add \$2.50 to list price.

4) For general purpose aluminum head suffix GP, e.g. K - 13 - 600 GP, price deduct \$1.50 from list price (not available in dual element).

5) 1/4 NPT & 3/8 NPT heads utilize reducer bushings.

### TABLE C — PROTECTING TUBE MATERIAL

MATERIAL	ORDER CODE	MAX. WORKING TEMPERATURE	APPROX. MELTING TEMPERATURE	REPLACEMENT PROTECTING TUBE CODE
				B D E
CARBON STEEL	118	1300°F	2500°F	□ − 118 − □ − □
304SS	304	1650°F	2560°F	
316SS	316	1700°F	2500°F	□ - 316 - □ - □
446SS	446	2000°F	2700°F	$\square$ - 446 - $\square$ - $\square$
INCONEL 600	600	2100°F	2550°F	$\square$ - 600 - $\square$ - $\square$

### TABLE D — ASSEMBLY LENGTH from 12" in 6" increments

### TABLE E — MOUNTING BUSHING

FIXED BUSHING SIZE	PART NO. (Steel)	PRICE \$ add	PART. NO. (SS)	PRICE \$ add
1/2 NPT	F12C	\$ 8.00	F12S	\$10.00
3/4 NPT	F34C	9.00	F34S	11.00
1 NPT	F44C	9.00	F44S	13.00
1-1/4 NPT	F54C	11.00	F54S	27.00
1-1/2 NPT	F64C	11.00	F64S	32.00

Notes: Bushings are welded to tubes.

1/2 NPT Bushing fits up to 3/8 pipe

3/4 NPT Bushing fits up to 1/2 pipe

1 NPT Bushing fits up to 3/4 pipe

1-1/4 NPT Bushing fits up to 1 pipe

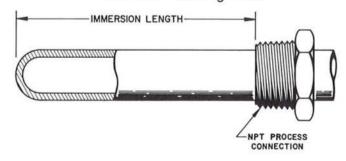
1-1/2 NPT Bushing fits up to 1-1/4 pipe

GIVE IMMERSION LENGTH WHEN ORDERING BUSHING e.g. 12 - 304 - 24" - F34C - 18" and add bushing price to baselist price.

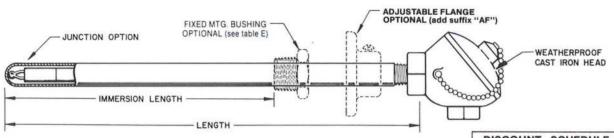


### **Fixed Steel Mounting Bushing**

For Metal Protecting Tubes



# SENSORS INDUSTRIAL — BASE METAL THERMOCOUPLE ASSEMBLIES



Example: K-12-600-24"

Marlin

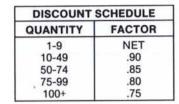
Type K Thermocouple, 1/2 NPT, Inconel 600 Tube, 24" long

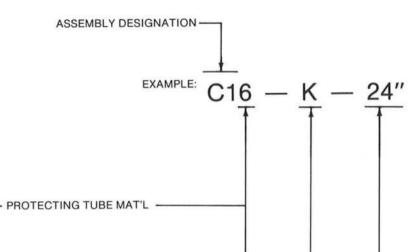
DISCOUNT SCHEDULE		
QUANTITY	FACTOR	
1-9	NET	
10-49	.90	
50-74	.85	
75-99	.80	
100+	75	

			100+	.75
PROTECTIN	IG TUBE		BASE	PRICE
MATERIAL	SIZE NPT	PART NUMBER	\$/12" ASSEMBLY	\$/6" ADDITION
		(see tables) A B C D E F		
	1/4 NPT	□ <b>− 14 − 118 −</b> □ <b>−</b> □ <b>−</b> □	\$40.00	4.50
	1/2 NPT	□ <b>− 12 − 118 −</b> □ <b>−</b> □ <b>−</b> □	41.00	4.75
CARBON	3/4 NPT	$\Box - 34 - 118 - \Box - \Box - \Box$	42.00	5.00
STEEL	1 NPT	□ <b>- 44 - 118 -</b> □ <b>-</b> □ <b>-</b> □	43.00	5.50
		T/C Type Jor K  Length Mounting Accessories (if Applicable)		
		(see tables) A B C D E F		
	1/4 NPT	$\Box - 14 - 304 - \Box - \Box - \Box$	44.00	6.00
	1/2 NPT	$\Box - 12 - 304 - \Box - \Box - \Box$	46.00	6.75
304 SS	3/4 NPT	$\square - 34 - 304 - \square - \square - \square$	47.00	7.00
	1 NPT	□ <b>- 44 - 304 -</b> □ <b>-</b> □ <b>-</b> □	48.00	8.00
		See Note 1.2		33,433
		T/C Length Mounting Type Accessories		
		J or K (if Applicable)		
		(see tables) A B C D E F		
	1/4 NPT	$\Box - 14 - 316 - \Box - \Box - \Box$	46.00	7.00
010.00	1/2 NPT	$\Box - 12 - 316 - \Box - \Box - \Box$	48.00	8.00
316 SS	3/4 NPT	$\Box - 34 - 316 - \Box - \Box - \Box$	49.00	9.00
	1 NPT	$\neg$ - 44 - 316 - $\neg$ - $\neg$ - $\neg$	52.00	11.00
		T/C   see Note 1, 2		1.
		T/C Length Mounting Type Accessories J or K (if Applicable)		
		(see tables) A B C D E F		
	1/4 NPT	$\Box$ - 14 - 446 - $\Box$ - $\Box$ - $\Box$	58.00	12.00
440.00	1/2 NPT	$\Box - 12 - 446 - \Box - \Box - \Box$	62.00	15.00
446 SS	3/4 NPT	$\Box - 34 - 446 - \Box - \Box - \Box$	68.00	18.00
	1 NPT	□ - 44 - 446 - □ - □ - □	75.00	22.00
		See Note 1, 2		
		T/C Length Mounting Type Accessories J or K (if Annicable)		
		(ii rippiidadia)		
	1/4 NIDT	(see tables) A B C D E F	61.00	10.00
	1/4 NPT	□ - 14 - 600 - □ - □ - □ - □ - □ - □	61.00 67.00	16.00
INCONEL	1/2 NPT			18.00
600	3/4 NPT	□ − 34 − 600 − □ − □ − □	70.00	21.00
	1 NPT	44 - 600	77.00	24.00
		T/C Length Mounting See Note 1, 2		
		Type Accessories J or K (if Applicable)		

Note: 1) Schedule 40 protecting tubes standard, for extra-heavy schedule 80 use code "H" e.g. K-12-600-24-0-H, consult factory for price.
2) For open end tube (for exposed T/C junction) construction add suffix "X" e.g. 12-304-12"-0-X with no increase in price.

# INDUSTRIAL — BASE METAL THERMOCOUPLE ASSEMBLIES — TABLES





### TABLE B - PROTECTING TUBE MATERIAL

TUBE MATERIAL	CODE
MULLITE 60	6
ALUMINA 997	7
ALUMINA 998	8
CAST IRON	Т
INCONEL	I

Note: Protecting Tube materials can be changed from "commonly used" combination to fit your particular requirements. (Applies to assemblies C1, C2, C3)

### TABLE C - SINGLE/DUAL THERMOCOUPLE & T/C TYPE

THERMOCOUPLE TYPE	SINGLE ELEMENT	DUAL ELEMENT
CHROMEL™ vs ALUMEL™	К	K2
IRON vs CONSTANTAN	J	J2

- THERMOCOUPLE TYPE -

### TABLE D - ASSEMBLY TUBE LENGTH

Length from 12" to 48" in 6" increments. -For special Lengths consult Factory.

ASSEMBLY LENGTH —



### **SENSORS** INDUSTRIAL — BASE METAL THERMOCOUPLE ASSEMBLIES Replacement Components **Assembly Type** Part No. D T/C Element (see tables) Protecting Tube В R D C 60-687-2 1/16 0 D 7/16 I.D. MULLITE TUBE C16 Terminal $\Box$ -Weatherproof (standard) Cast Iron (standard) WC-2 Aluminum (optional) add suffix "WA" e.g. T/C Type Length 14 GA. T/C ELEMENT C16-K-24"-WA General Purpose PRICE Aluminum (optional) GP-2 (add suffix "GP") 12" Ass'y 6" Add. Single El. TB-A Terminal Blocks Dual El. WC or WA GP TB-D **TB-1** \$40 \$5.50 n/a C D T/C Element 14- 🗆 ADJUSTABLE FLANGE (see tables) Protecting Tube В OPTIONAL (add suffix "AF") В C D 60-687-7(6") C26 Terminal Weatherproof (standard) Cast Iron (standard) Aluminum (optional) add suffix "WA" e.g. WC-3 Length WA-3 C26-K-12"-WA 3/4 NPT General Purpose PRICE Aluminum (optional) (add suffix "GP") WEATHERPROOF-GP-3 12" Ass'y 6" Add. Terminal Blocks Single FI (SUFFIX "D") Dual FI WC or WA GP TB-A TB-1 TB-D \$42 \$5.50 n/a T/C Element 08- □ - V0 (see tables) Protecting Tube 60-1000-8(3") -R C D Terminal O.D. X 3/4" I.D. MULLITE TUBE Weatherproof (standard) Cast Iron (standard) WC-4 Aluminum (optional) add suffix "WA" e.g. WA-4 T/C Type C36-K-24"-WA Length General Purpose B GA T/C ELEMENT Aluminum (optional) (add suffix "GP") GP-4 PRICE WEATHERPROOF CAST IRON HEAD LENGTH Terminal Blocks 12" Ass'y 6" Add. Single El. Dual El. TB-A TB-1 WC or WA TB-D n/a \$55 \$7. Length Туре (see tables) å T/C Element B D 08-Ė C Protecting Tube 34-CIR 15/8 O D X 7/8 I D CAST IRON TUBE Terminal Weatherproof (standard) Cast Iron (standard) WC-3 Length Aluminum (optional) add suffix "WA" e.g. WA-3 C4A-K-18"-LENGTH General Purpose PRICE Aluminum (optional) (add suffix "GP") GP-3 12" Ass'y 6" Add. Terminal Blocks Single El. TB-A WC or WA TR-D \$40 \$6. GP TB-1 n/a T/C (see tables) В D 15/8 O.D. X 7/8 I.D. CAST IRON TUBE T/C Element 08- □A Protecting Tube 34-CIR C5T LENGTH Terminal suffix 'D Weatherproof (standard) Cast Iron (standard) Aluminum (optional) add suffix "WA" e.g. Cs WEATHERPROO IRON HEAD WC-3 WA-3 T/C Type Length COLD LEG 18" STO C5A-K-24"-General Purpose Aluminum (optional) (add suffix "GP") PRICE GP-3 12" Ass'v 6" Add. Terminal Blocks Single El. TB-A TB-1 Dual El. WC or WA \$54. \$6 n/a (see tables) В End D TAPERED STEEL MTG PLUG Blast furnace, open end, T/C assembly standard Ontio C6I - 0 - K -assembly consists of a weatherproof head, 0-Flush Length refractory terminal block and tapered plug on 6" X-Expose running thread on 3/4 NPS Inconel Pipe. Type K, PRICE 8 ga. T/C is cemented in tube. Replacement 18" Ass'y 6" Add. T/C's are not available. ASSEMBLY LENGTH \$115. \$21.

